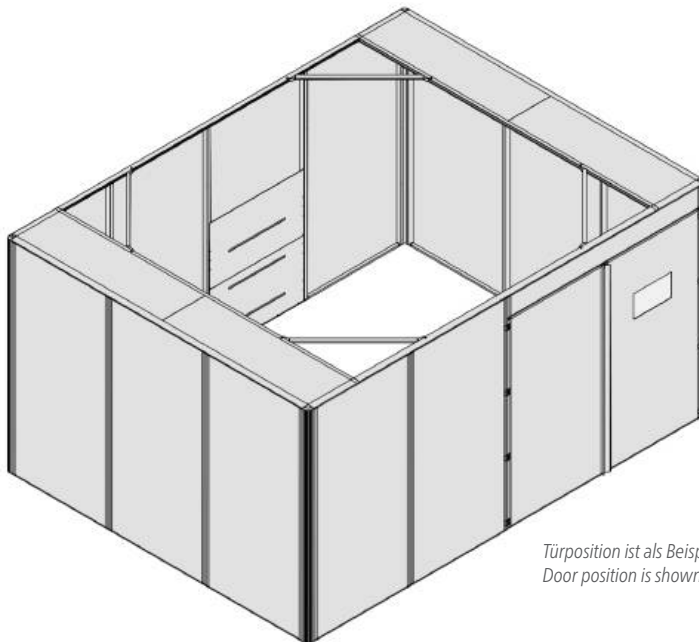


siegmund

Laserschweißzelle modular Laser welding cell modular

4836.LC.M · 4880x3680x2500

Montageanleitung · Assembly instructions



*Türposition ist als Beispiel dargestellt. Position kann frei gewählt werden.
Door position is shown as an example. Position can be freely selected.*



Mit Schraubschlüssel festziehen · Tighten by wrench · Затяните с гаечен ключ · Utáhněte pomocí klíče · Stram med nøgle · Pingutataw vōtmeḡa · Apretado con llave · Kiristä jakoavaimella · Serrer avec une clé · Σφίξιμο με κλειδί · Zategnuti ključem · Kulccsal feszítse meg · Serrare con chiave · Priveržkite veržliarakčiu · Aandraaien met een sleutel · Stram til med fastnøkkel · Przykręć kluczem · Aperto com chave · Strângeți cu o cheie · Zategnuti ključem · Затянуть ключом · Spänn åt med skift-nyckel · Priviti s ključem · Utiahnite klúčom · Anahtarla sikmak

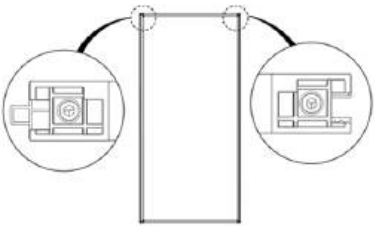
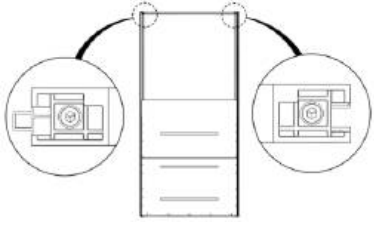
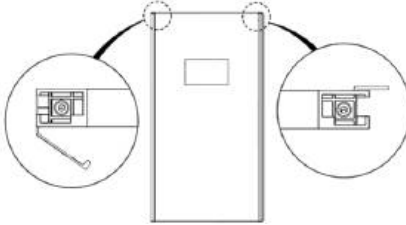
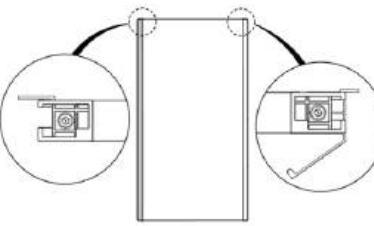
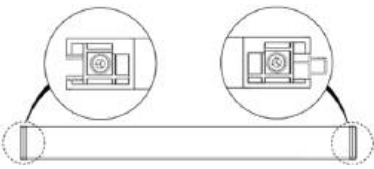
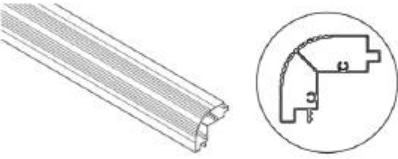
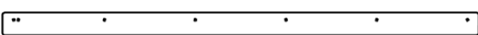
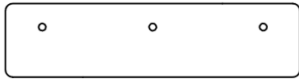
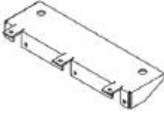
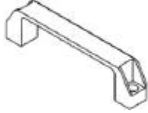


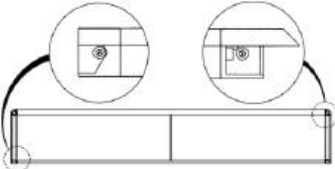
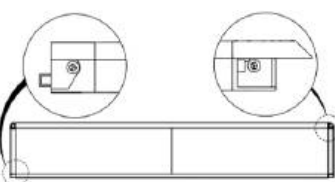
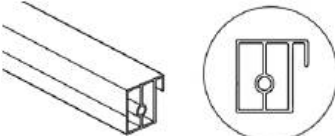
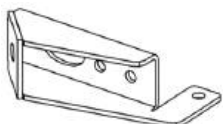
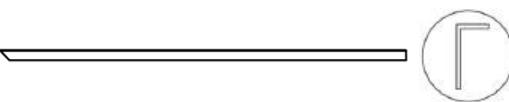
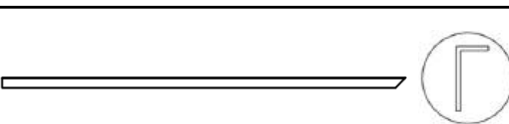
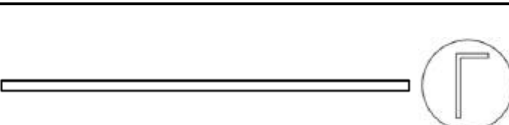
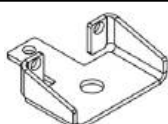
Handfest - Bitte nicht festziehen · Hand-screwed - please do not tighten · Ръчно завинтване - моля, не затягайте с помощен инструмент · Ručně zašroubováno - prosím nedotahujte · Håndskruet - stram venligst ikke · Käsitsi kinnitatav - ärge kinnitage jõuga · Enroscado a mano - no apretar · Käsikireys - ei saa kiristää työkalulla · Serré à la main - Ne pas serrer · Βιδώστε με το χέρι - παρακαλούμε μην σφίγγετε · Ručno zategnuti - ne prejako · Kézi rögzítés - ne húzza meg erősen · Avvitare a mano - non serrare forte · Rankinis prisukamas - prašome neužveržkite · Aandraaien met de hand - niet te vast aandraaien · Hånd skrudd, ikke stram til · Przykręć ręcznie - proszę nie dokręcać · Aperto manual - por favor não force o aperto · Înşurubat manual - vă rugăm să nu strângeți · Ručno zavrnuti - molimo vas da ne pretežete · Завинчивать вручную - не затягивать · Handskruvad - spänn inte åt · Ročno priviti - prosim ne zategujte · Ručné naskrutkovanie - prosím, neutahujte silou · El vidalı - lütfen sikmayın

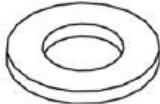
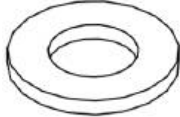
Bernd Siegmund GmbH

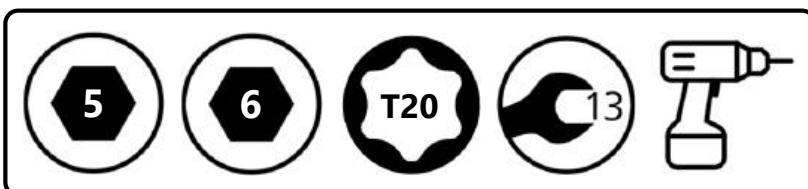
Landsberger Straße 180 | 86507 Oberottmarshausen | Germany (Bavaria) | Phone +49 8203 9607-0 | Fax +49 8203 9607-33
info@siegmund.com | www.siegmund.com

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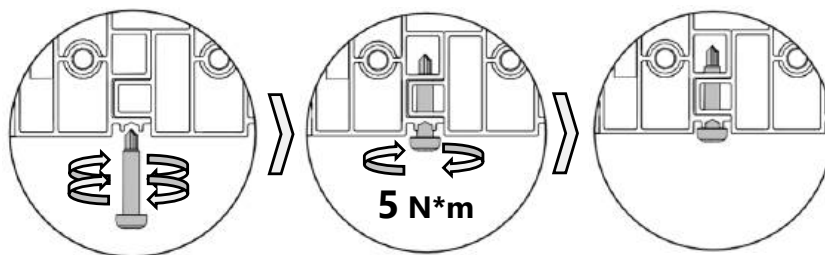
ART.	OVERVIEW	NAME	ERP	QTY
T1		Wandelement 1200 / Wall section 1200	61001411	11
T2		Wandelement 1200 mit Belüftungsöffnung / Wall section 1200 with ventilation opening		1
T3		Tür A / Door A	61001603	1
T4		Tür B / Door B	61001604	1
T5		Wandelement 2400 über Türen / Wall section 2400 above doors	61001413	1
T6		Eckprofil Vertikal / Vertical corner profile	61001429	4
T7		Sichtschutzblech – seitlich / Visibility protection sheet - side	00006494	2
T8		Sichtschutzblech – mittig / Visibility protection sheet - middle	00006493	1
T9		Befestigung Türgriff / Door handle mounting plate	00006492	1
T10		Bügelgriff / Handle	00002785	1

ART.	OVERVIEW	NAME	ERP	QTY
T11		Kugelschnäpper / Ball catch	00005422	2
T12		Scharnier PA / Hinge PA	00006495	8
T13		Dach Ende Nut 600 / Roof end groove 600	61001408	1
T14		Dach Ende Feder 600 / Roof end spring 600	61001407	1
T15		Profil Außenrand / Profile outer edge	61001438	2
T16		Profil Querverstrebung / Profile cross strut	00006323	4
T17		Halterung Querverstrebung links / Bracket cross strut left	00006713	4
T18		Halterung Querverstrebung rechts / Bracket cross strut right	00006714	4
T19		L-Profil (Fase links) / L-profile groundanchor (chamfer left)	61001657	4
T20		L-Profil (Fase rechts) / L-profile groundanchor (chamfer right)	61001658	4
T21		L-Profil / L-profile groundanchor	61001659	6
T22		Winkel Bodenbefestigung / Bracket ground fastening	00006491	22

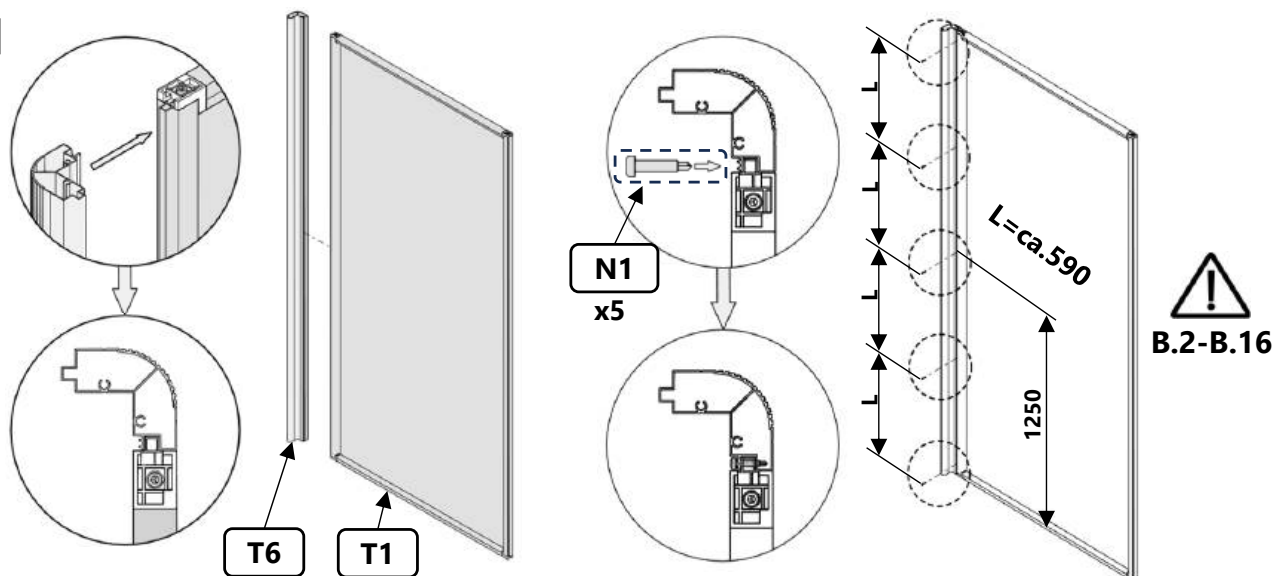
ART.	OVERVIEW	NAME	ERP	QTY
N1		Bohrschraube / Drillscrew 4,2x22	00006374	266
N2		ISO 4762 – M8x25	00003961	2
N3		ISO 7089 – 5	00003571	40
N4		Bohrschraube / Drillscrew 4,2x45	00006375	44
N5		Gewindeanker / Threaded anchor	61001676	28
N6		ISO 4032 - M8	00003338	72
N7		ISO 7089 - 8	00002796	74
N8		ISO 10511 – M8	00001069	2
N9		DIN 7500E – M6x25	00006373	8



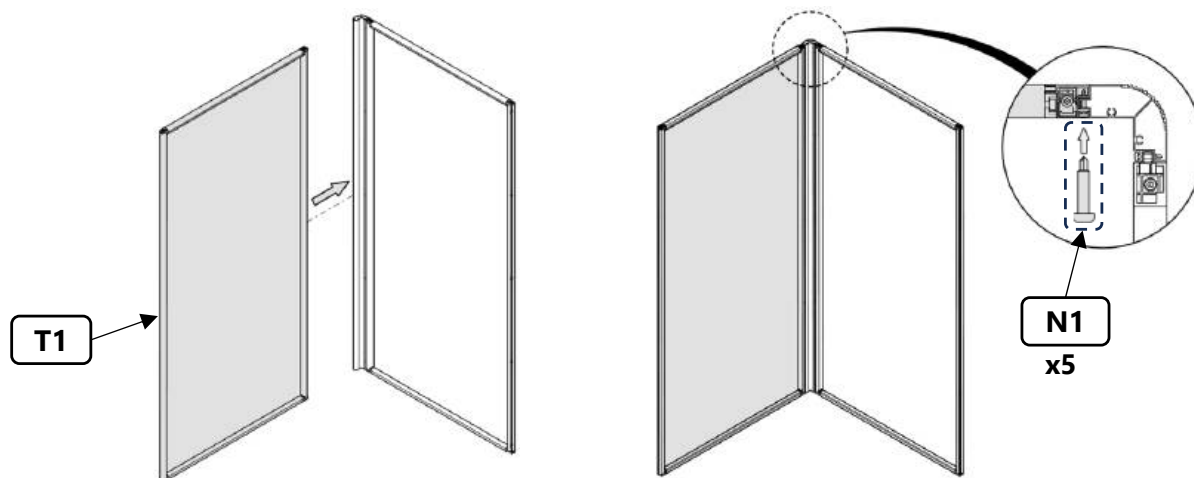
B.1-B.16



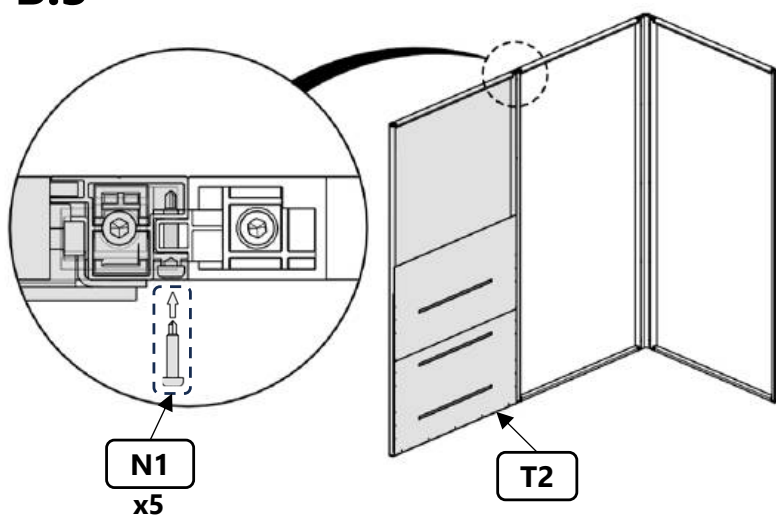
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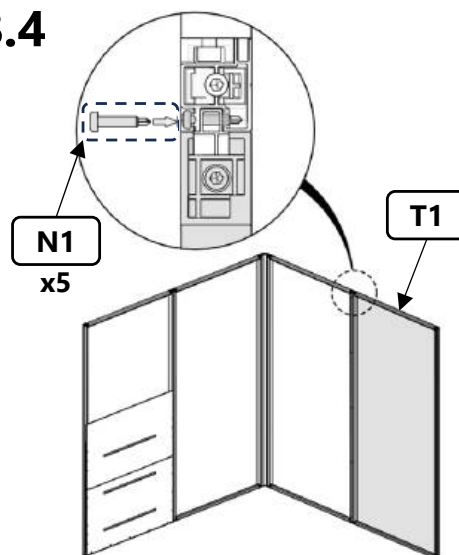
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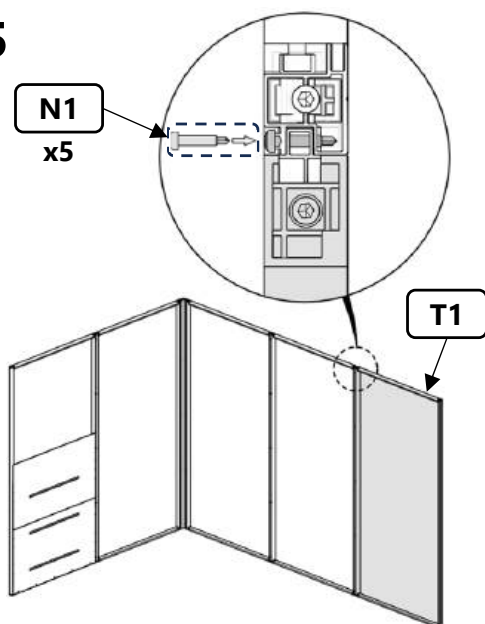
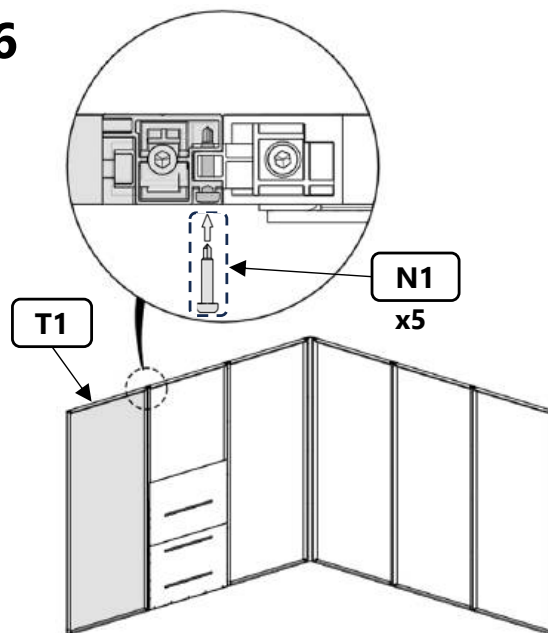
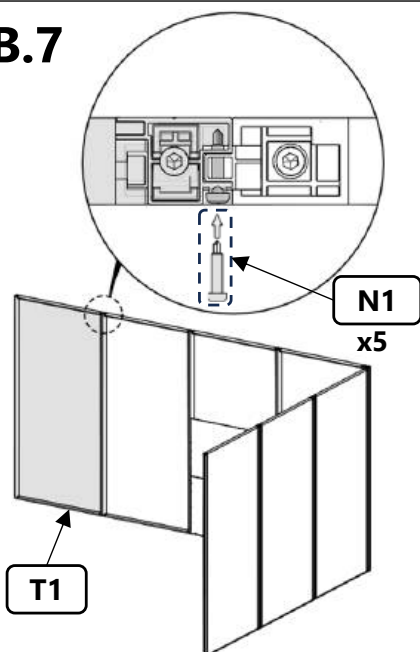
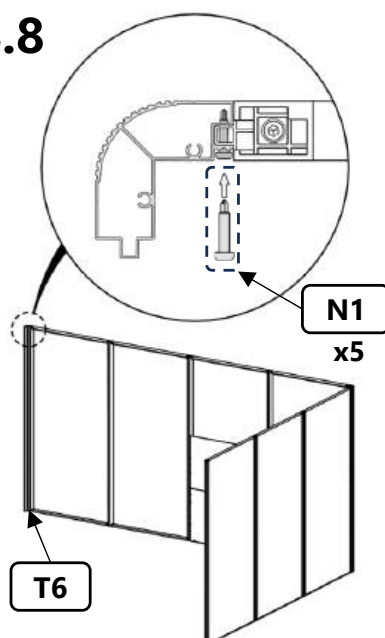
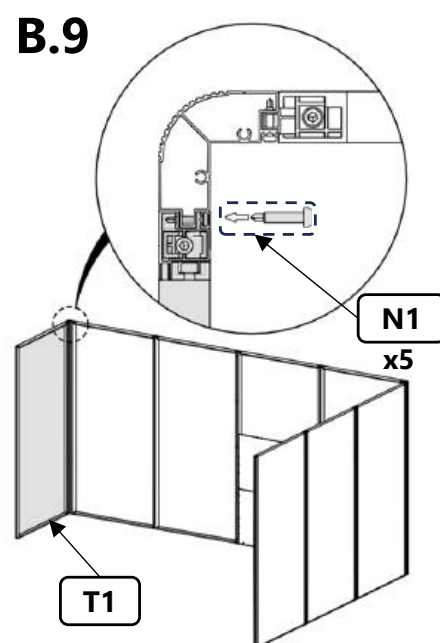
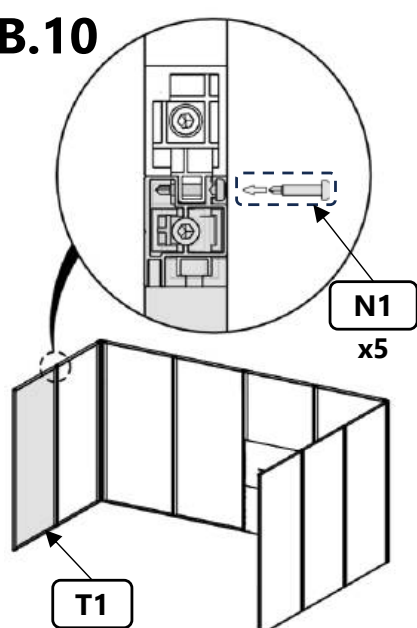
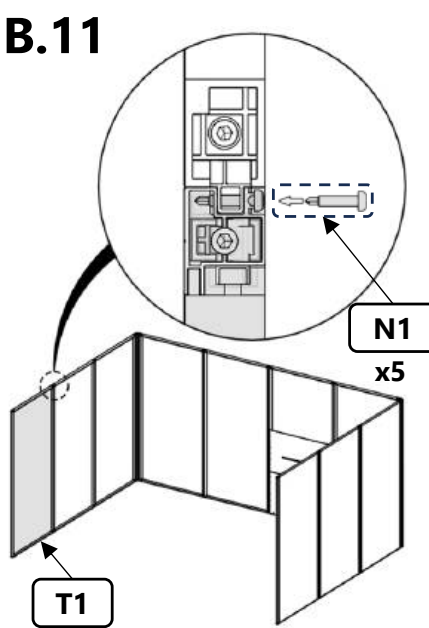
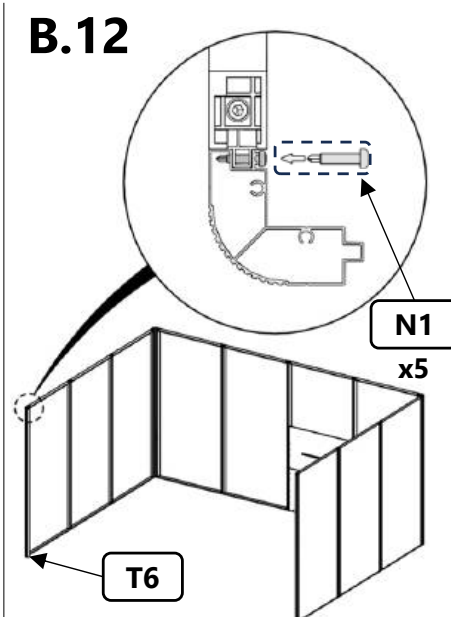


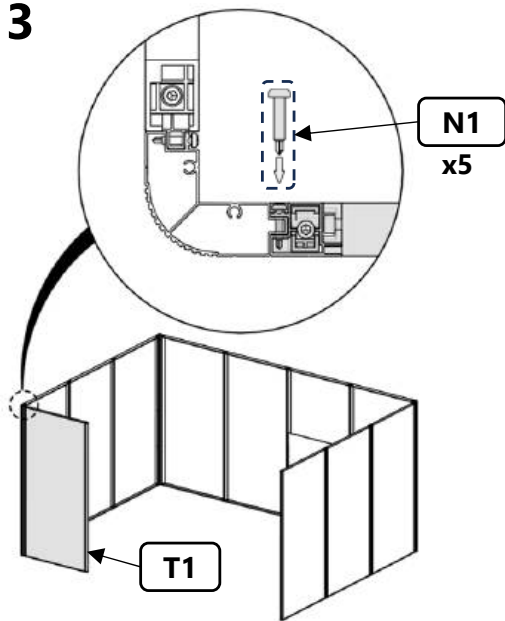
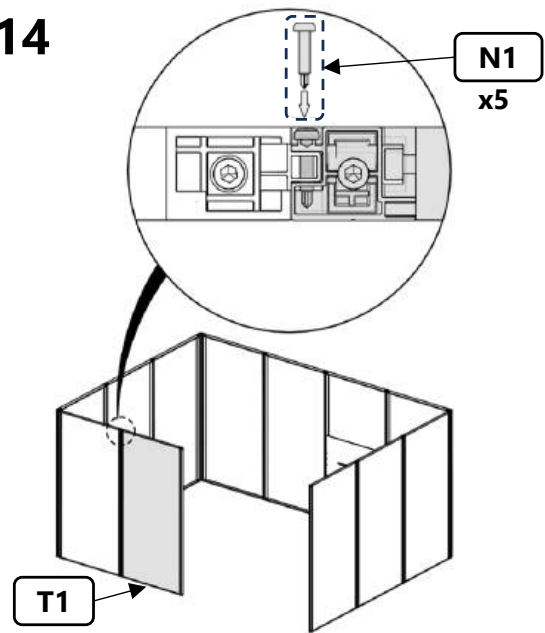
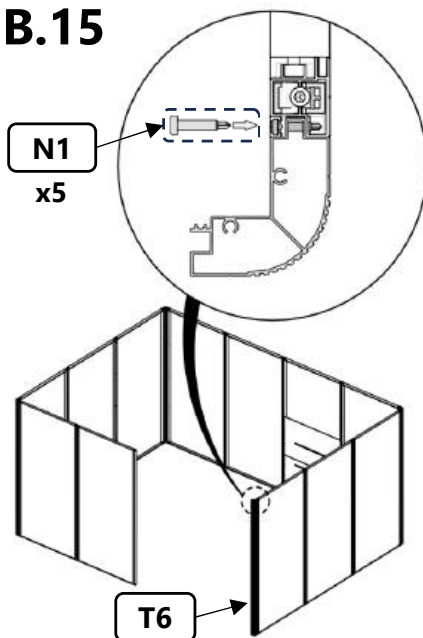
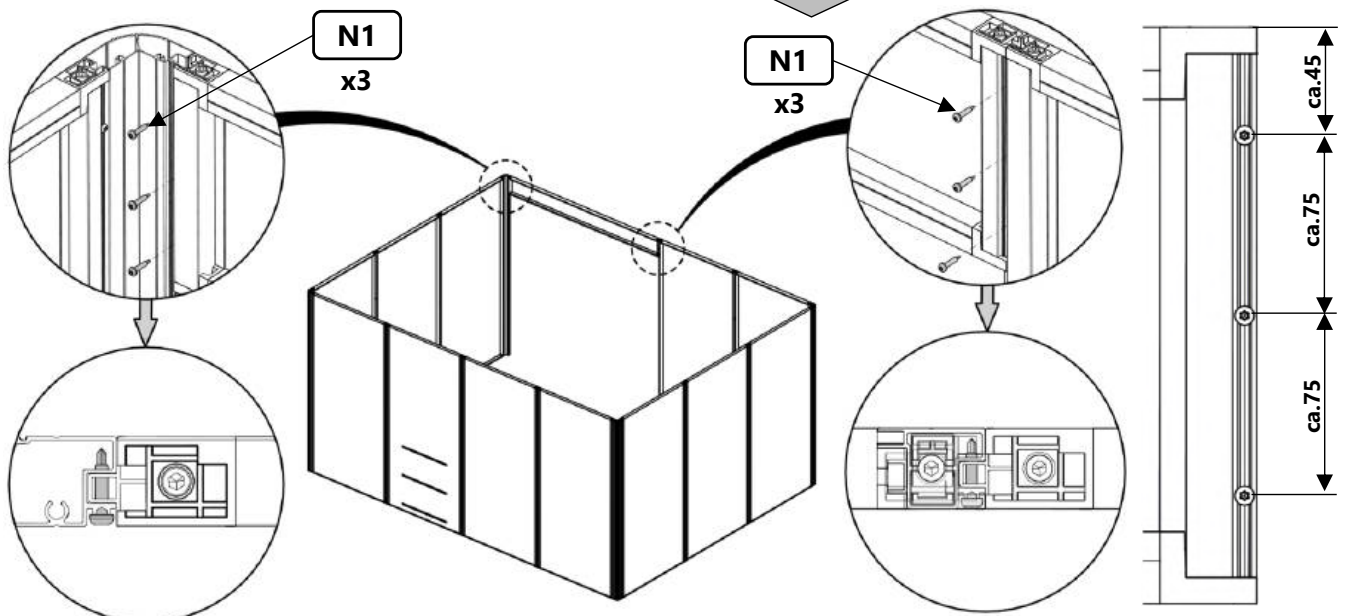
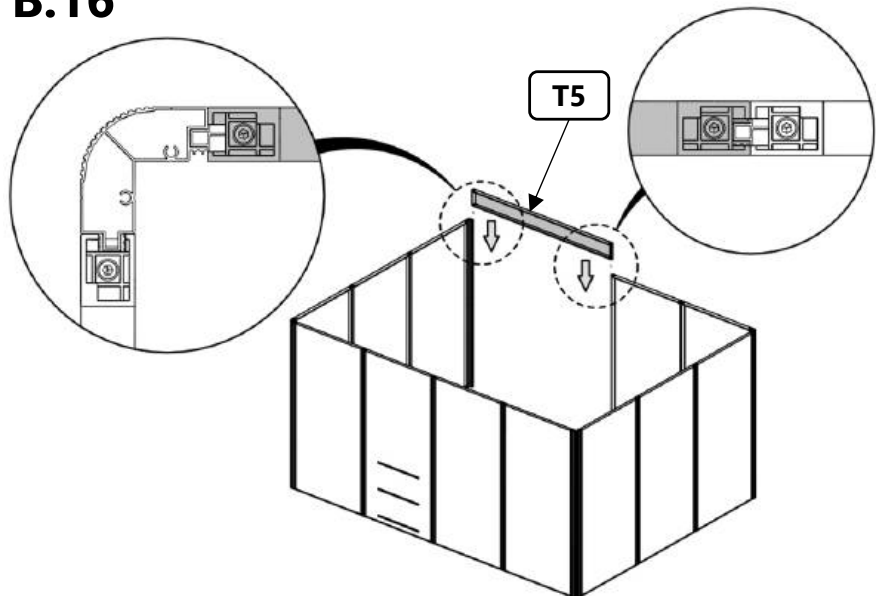
B.3



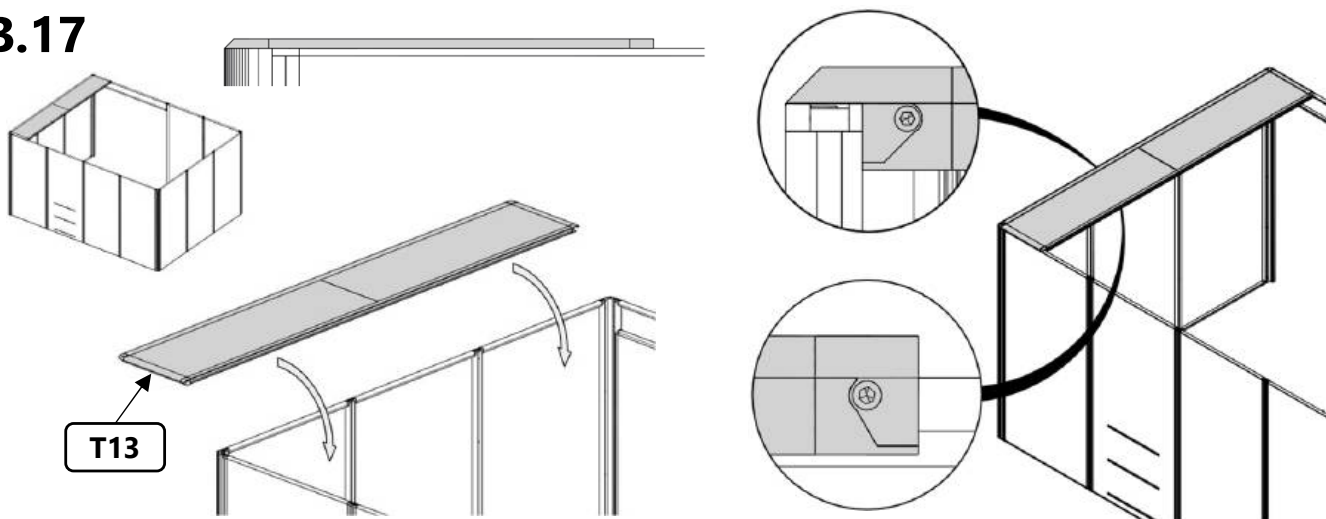
B.4



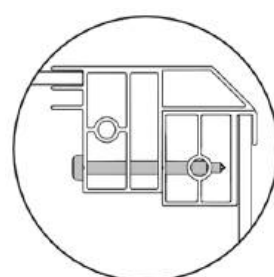
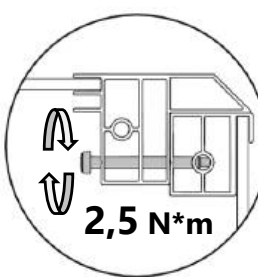
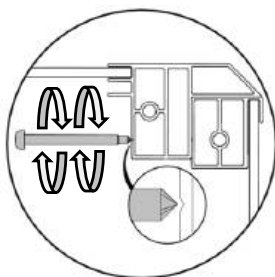
B.5**B.6****B.7****B.8****B.9****B.10****B.11****B.12**

B.13**B.14****B.15****B.16**

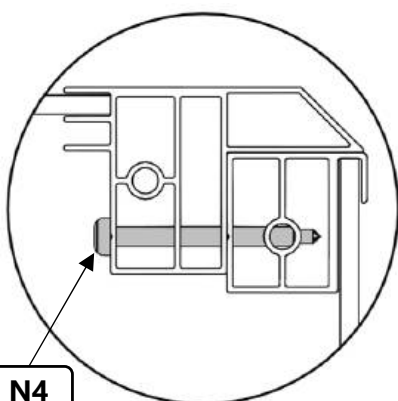
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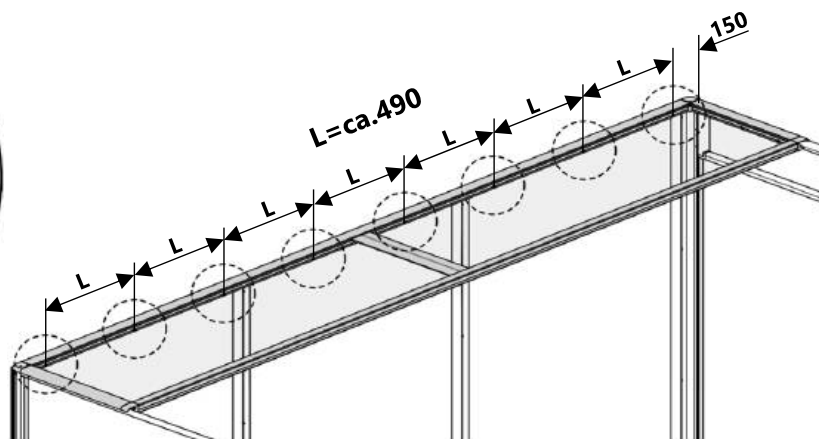
B.18-B.19



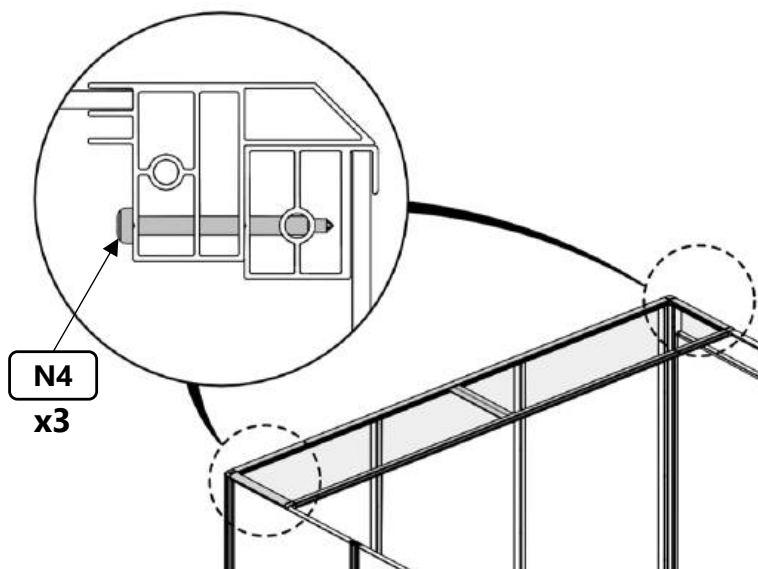
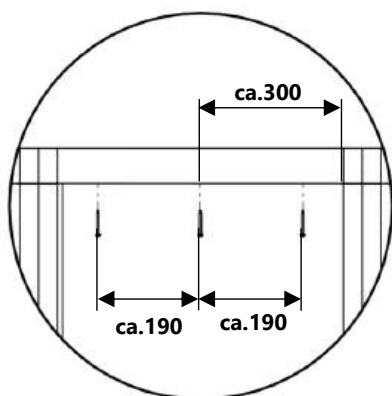
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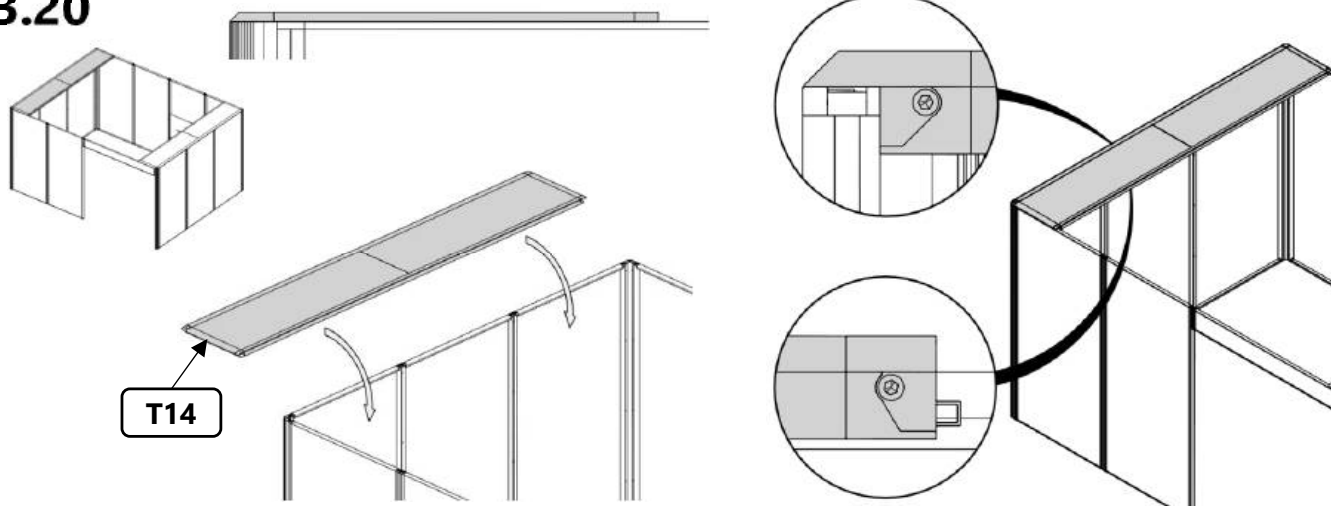
N4
x8



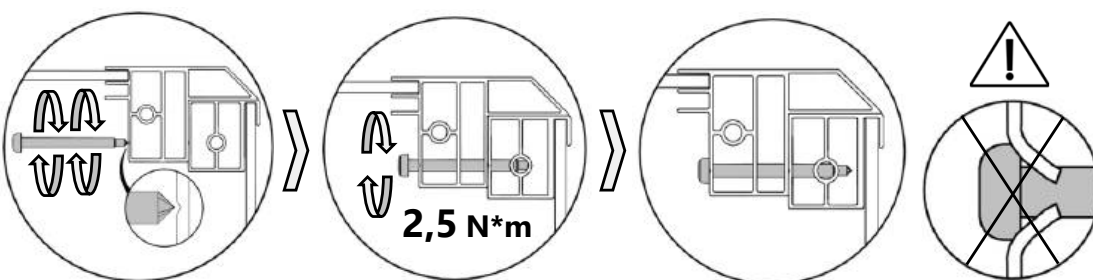
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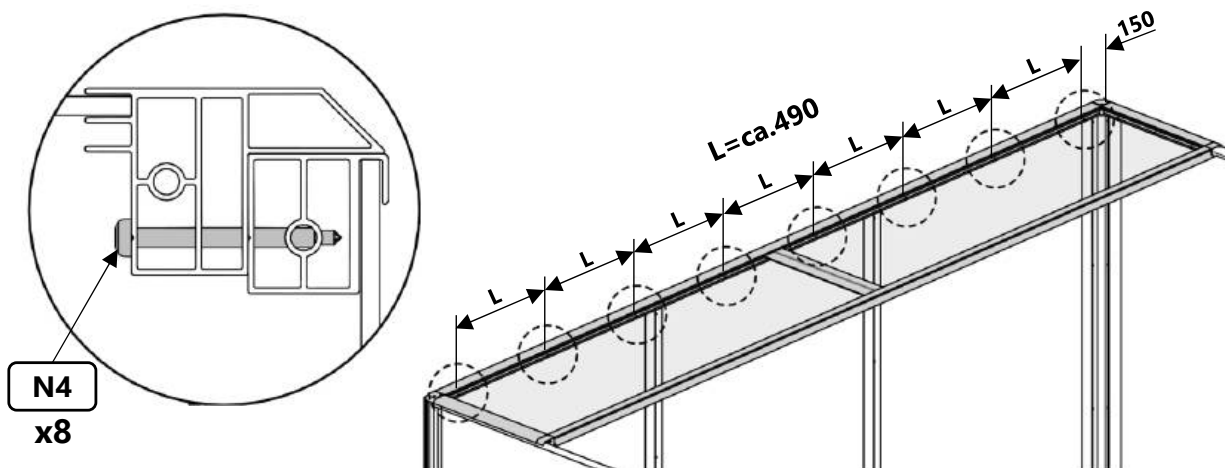
B.20



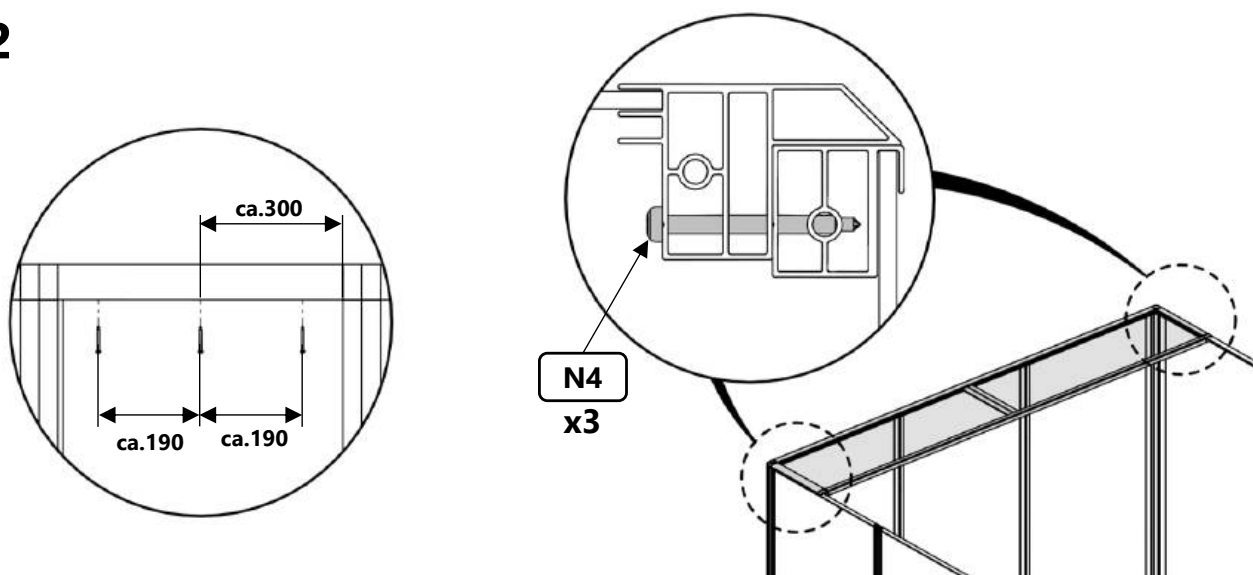
B.21-B.22



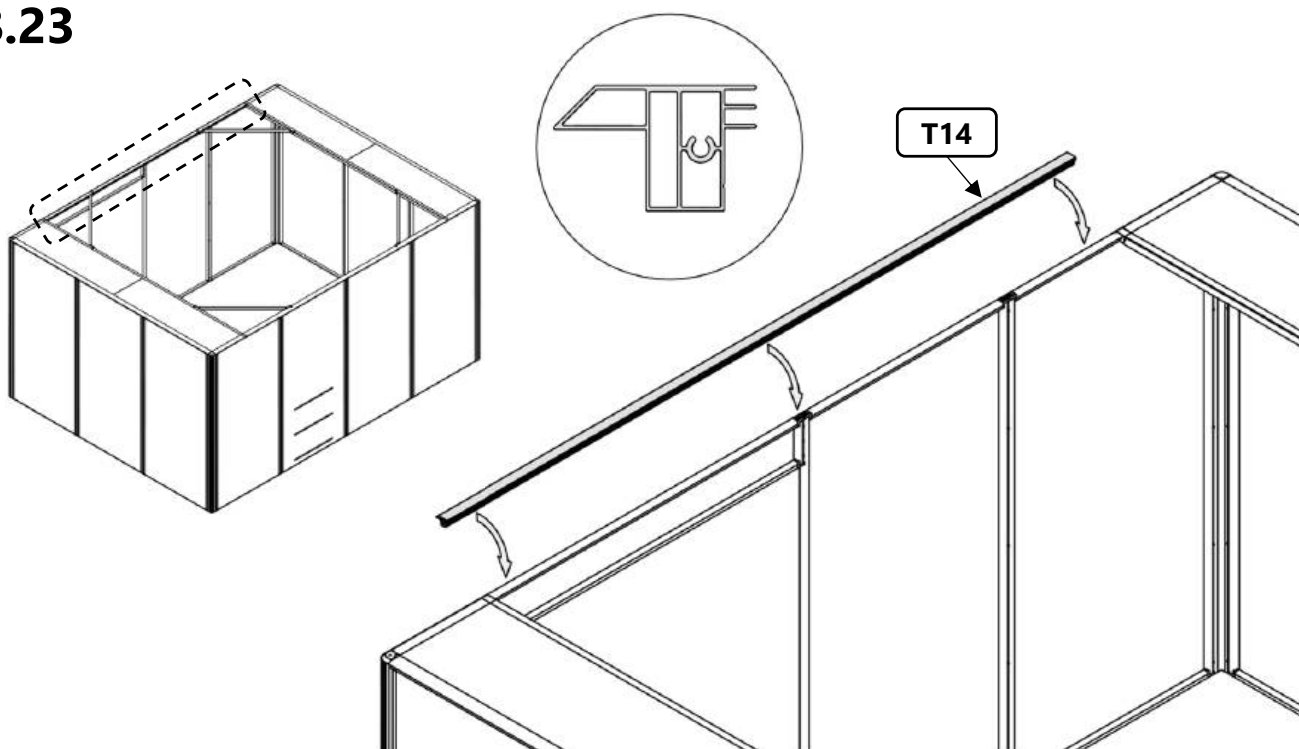
B.21



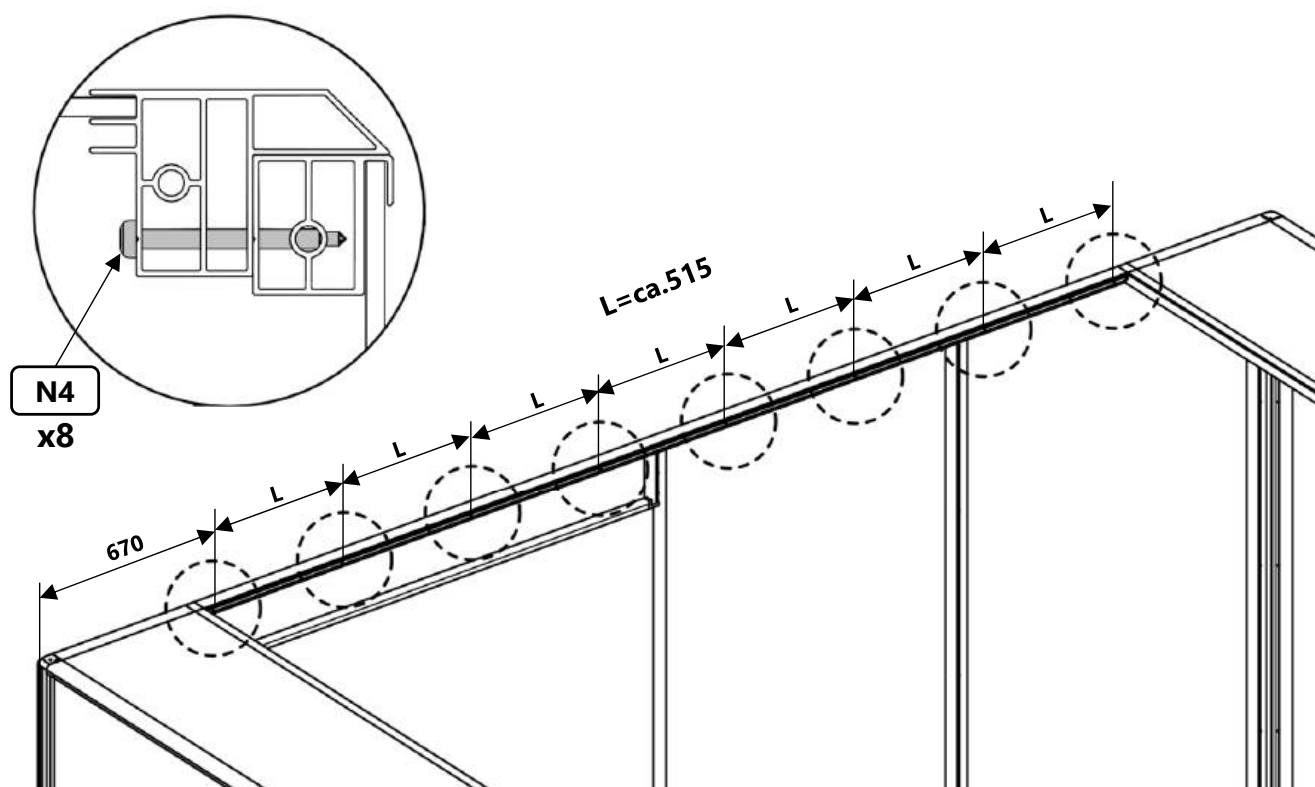
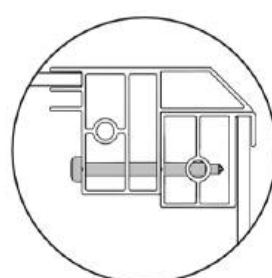
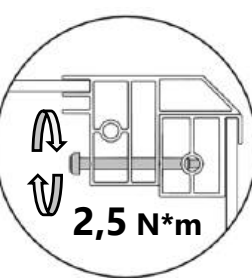
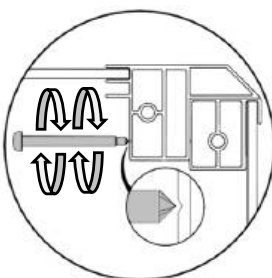
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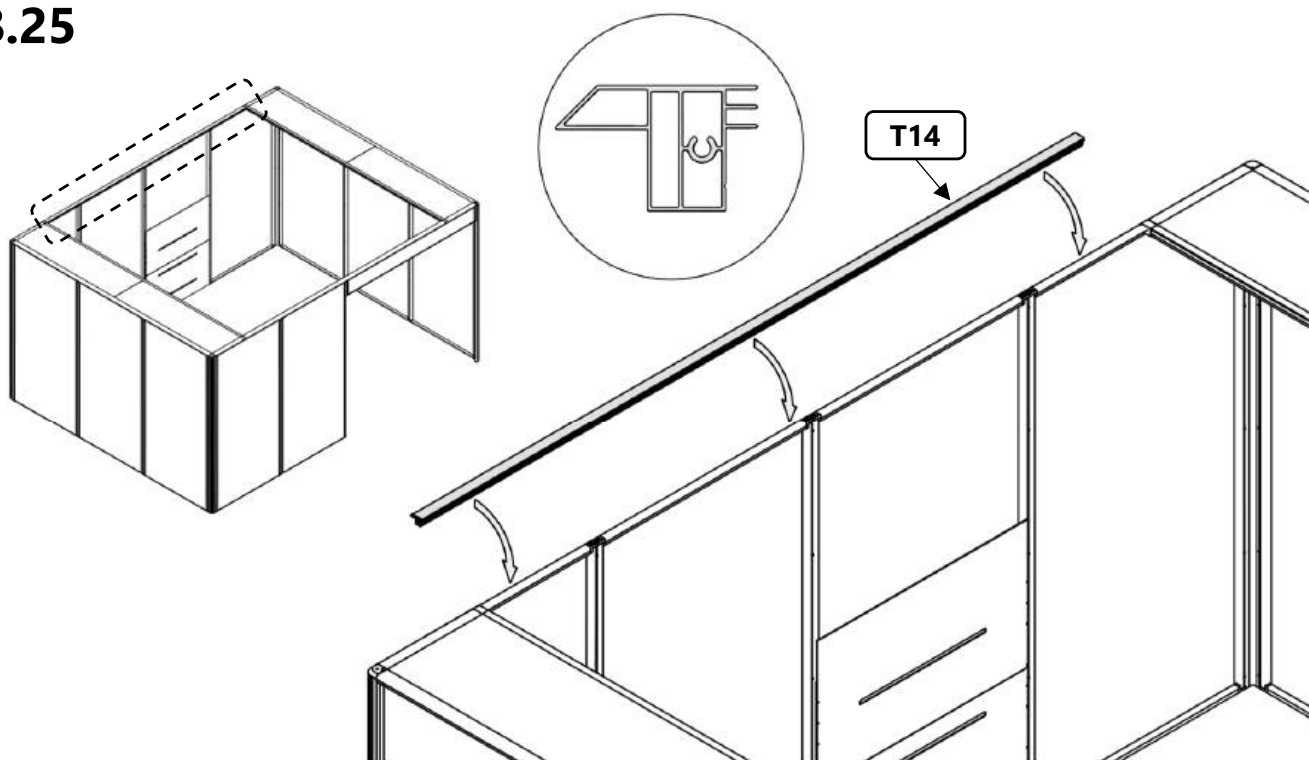
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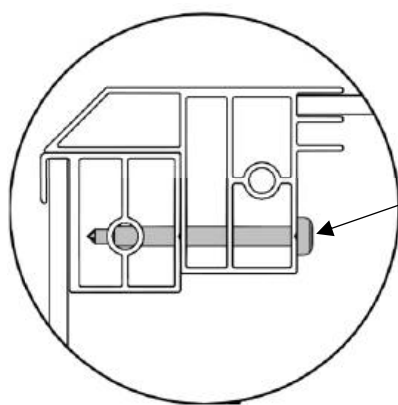
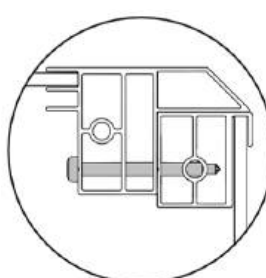
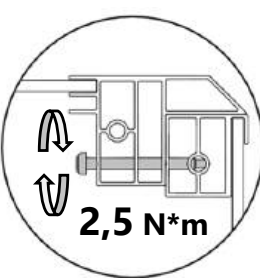
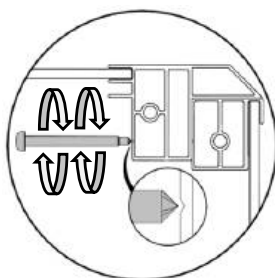
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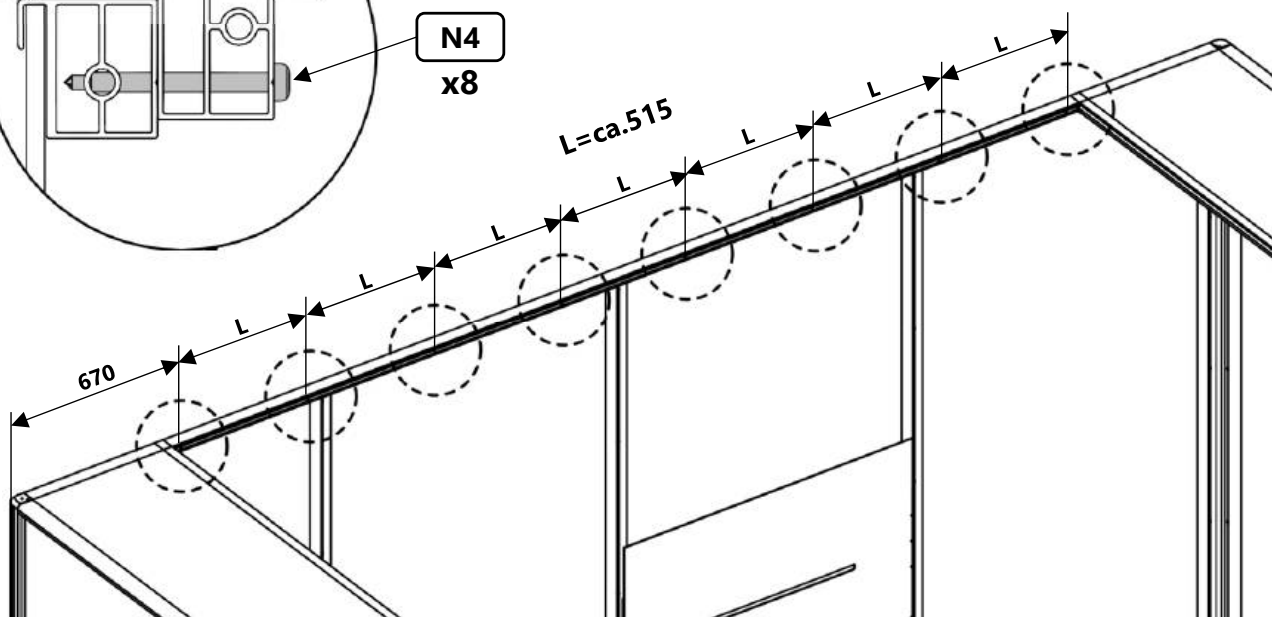
B.25



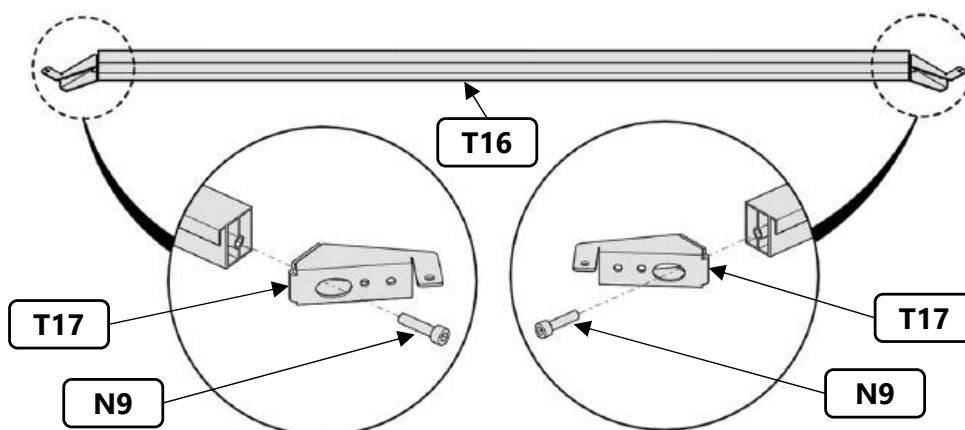
B.26



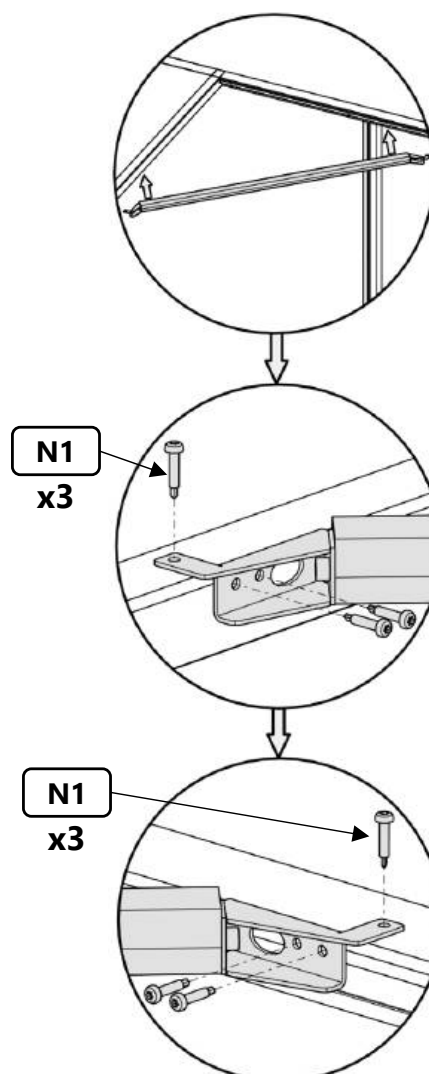
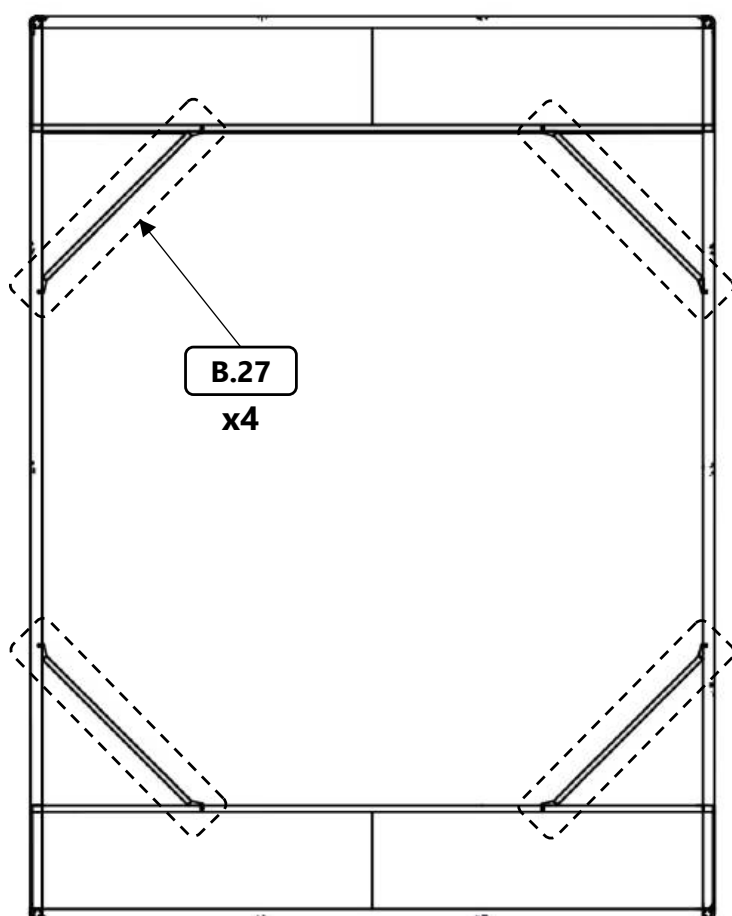
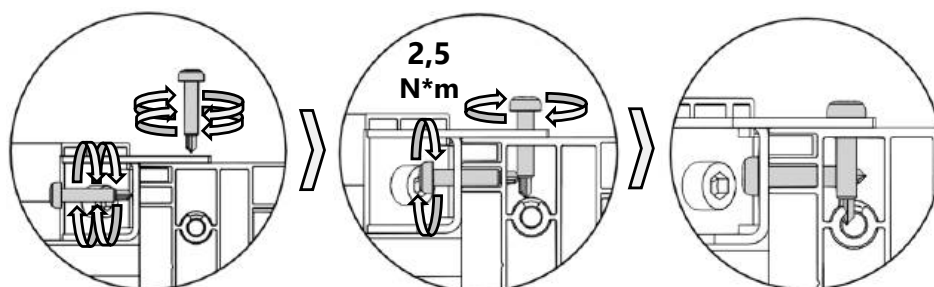
N4
x8



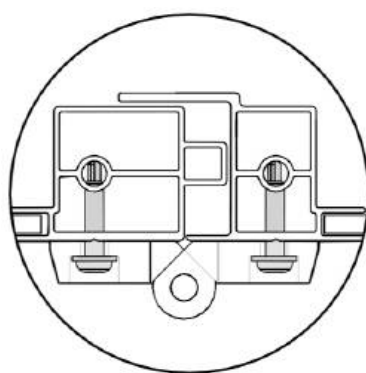
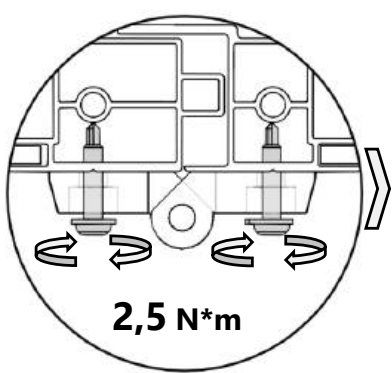
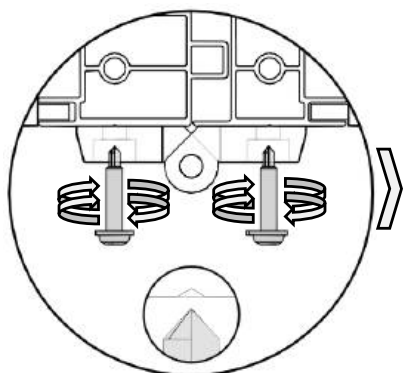
B.27 x4



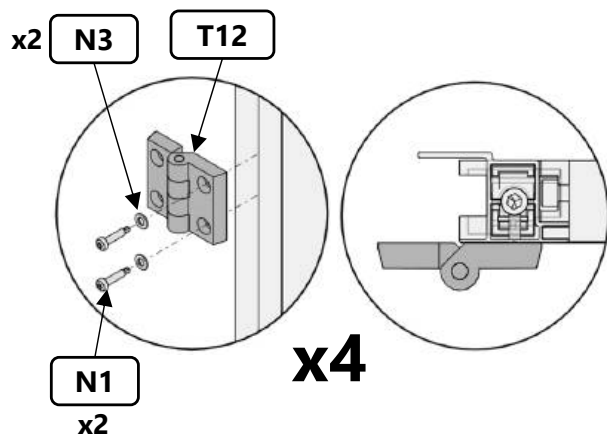
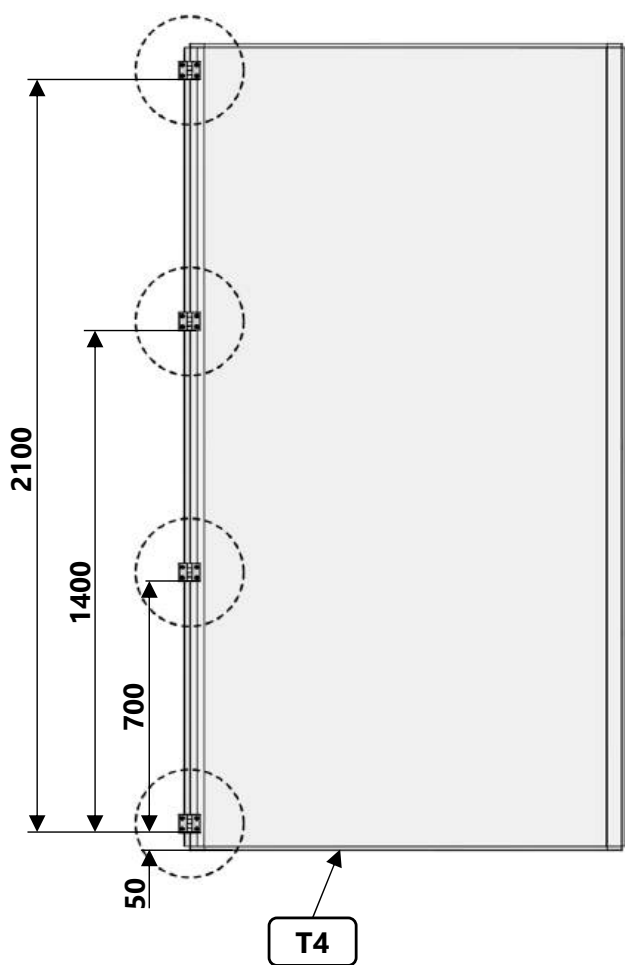
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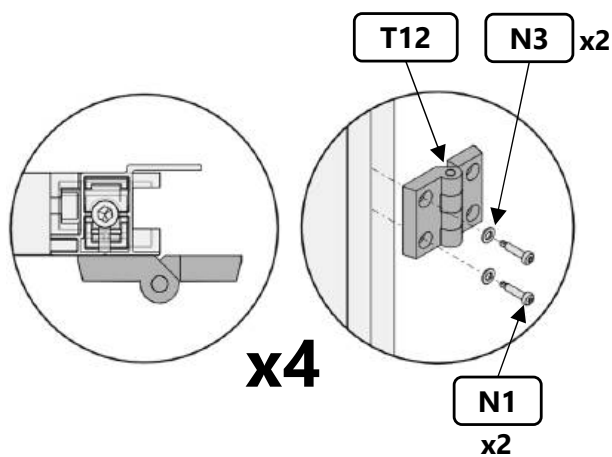
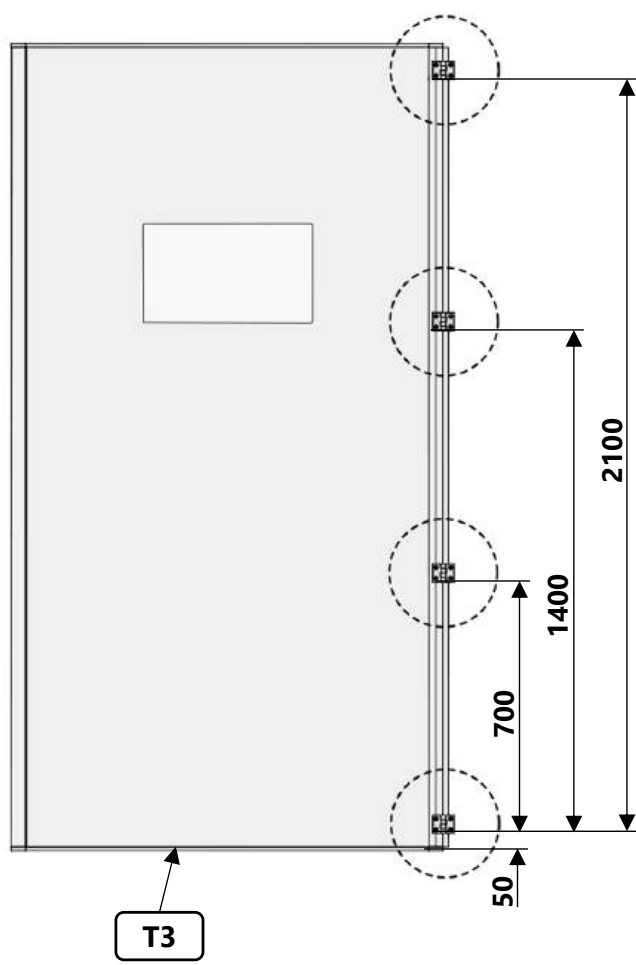
B.29-B.32



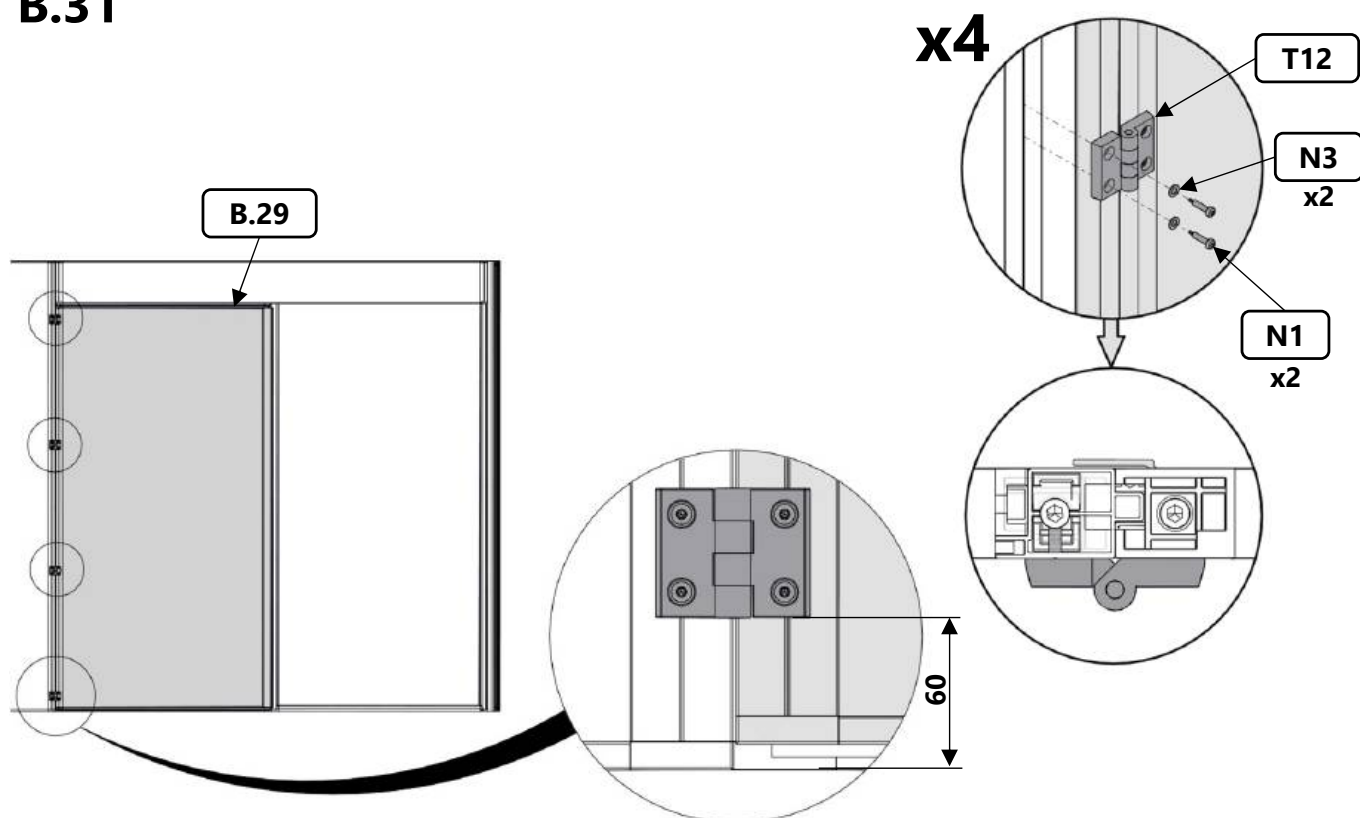
B.29



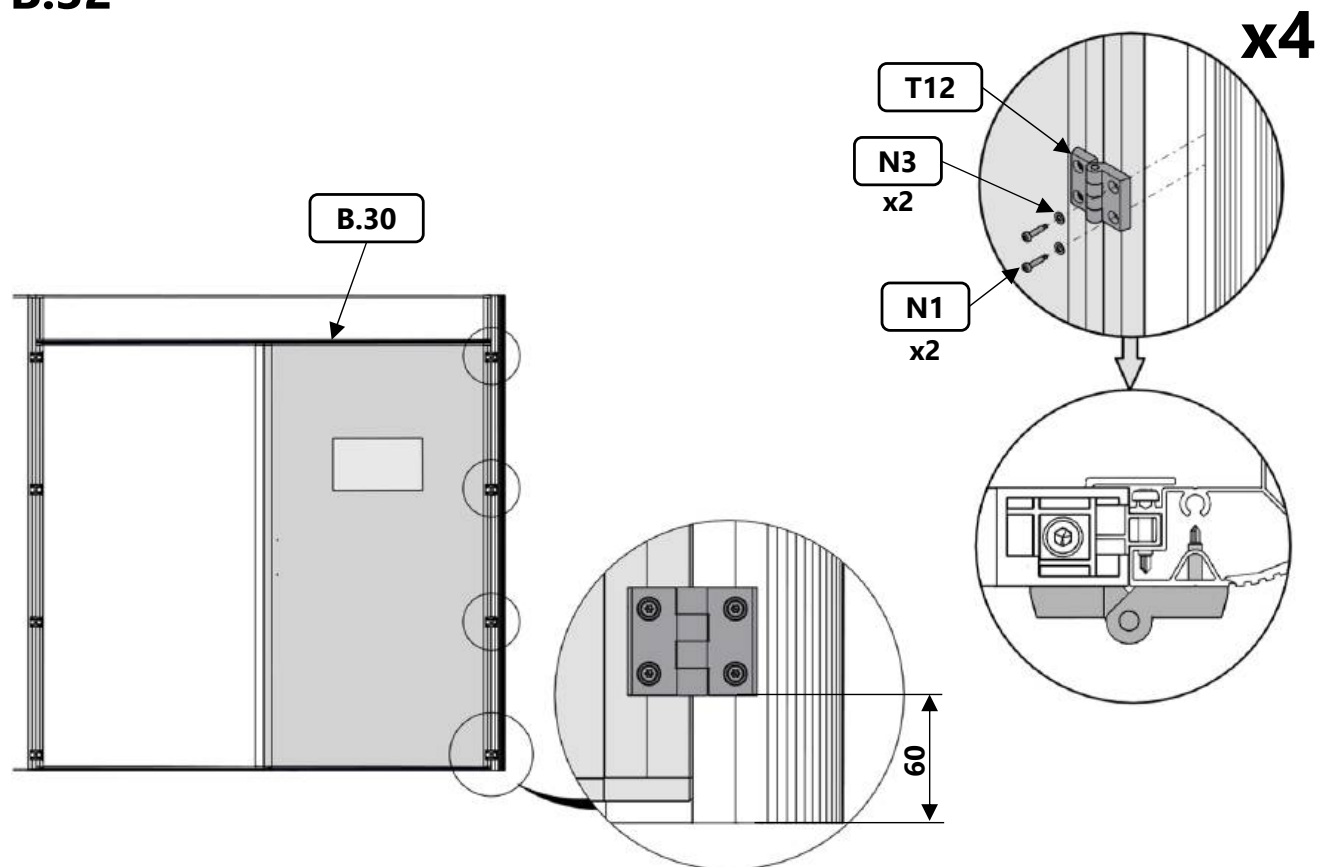
B.30



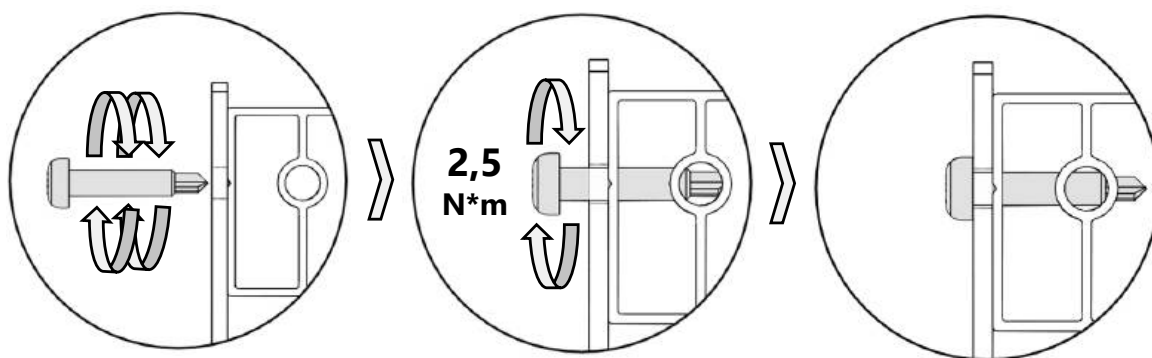
B.31



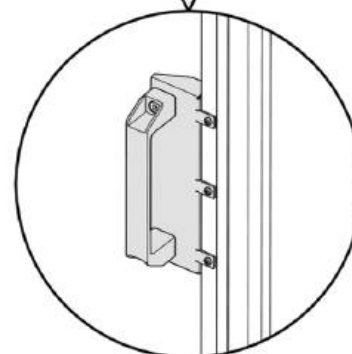
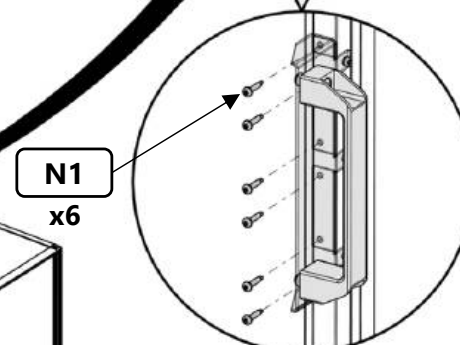
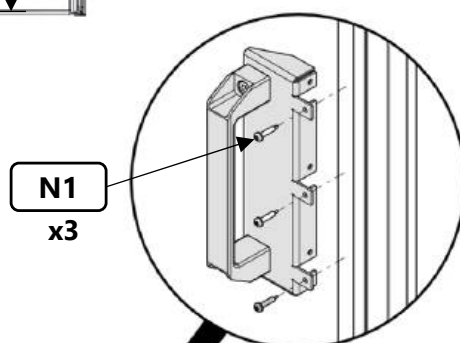
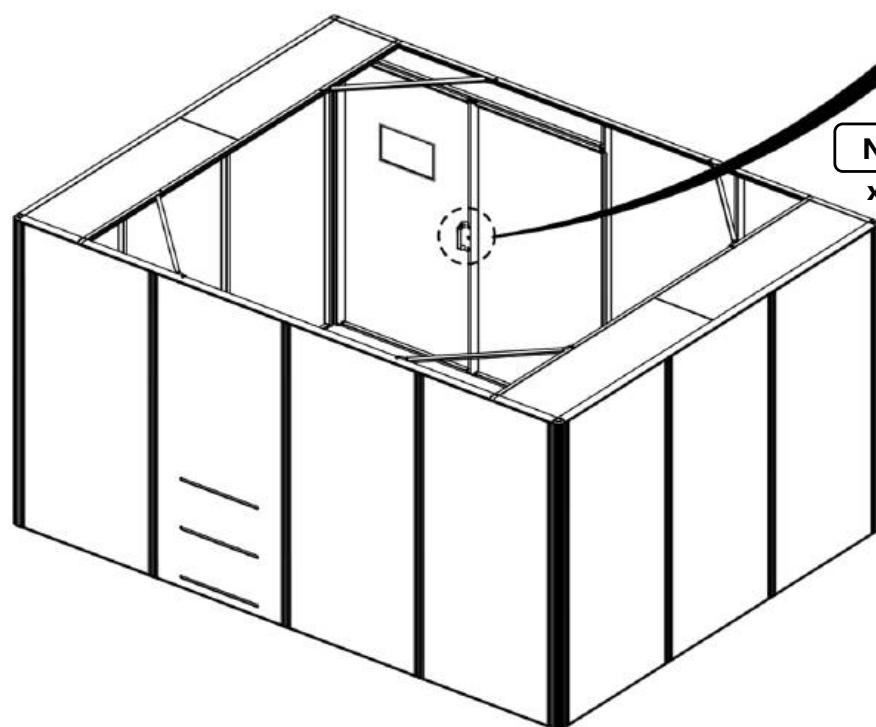
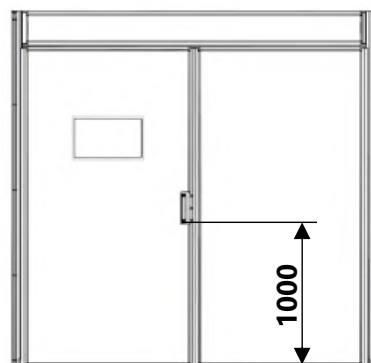
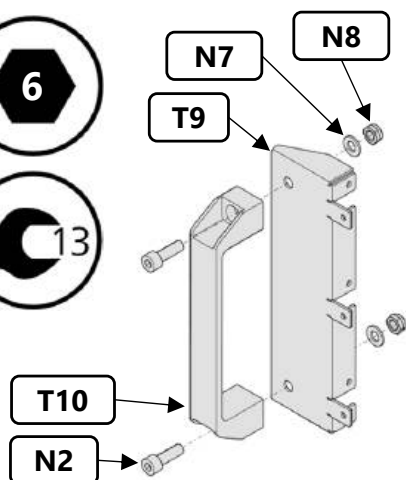
B.32



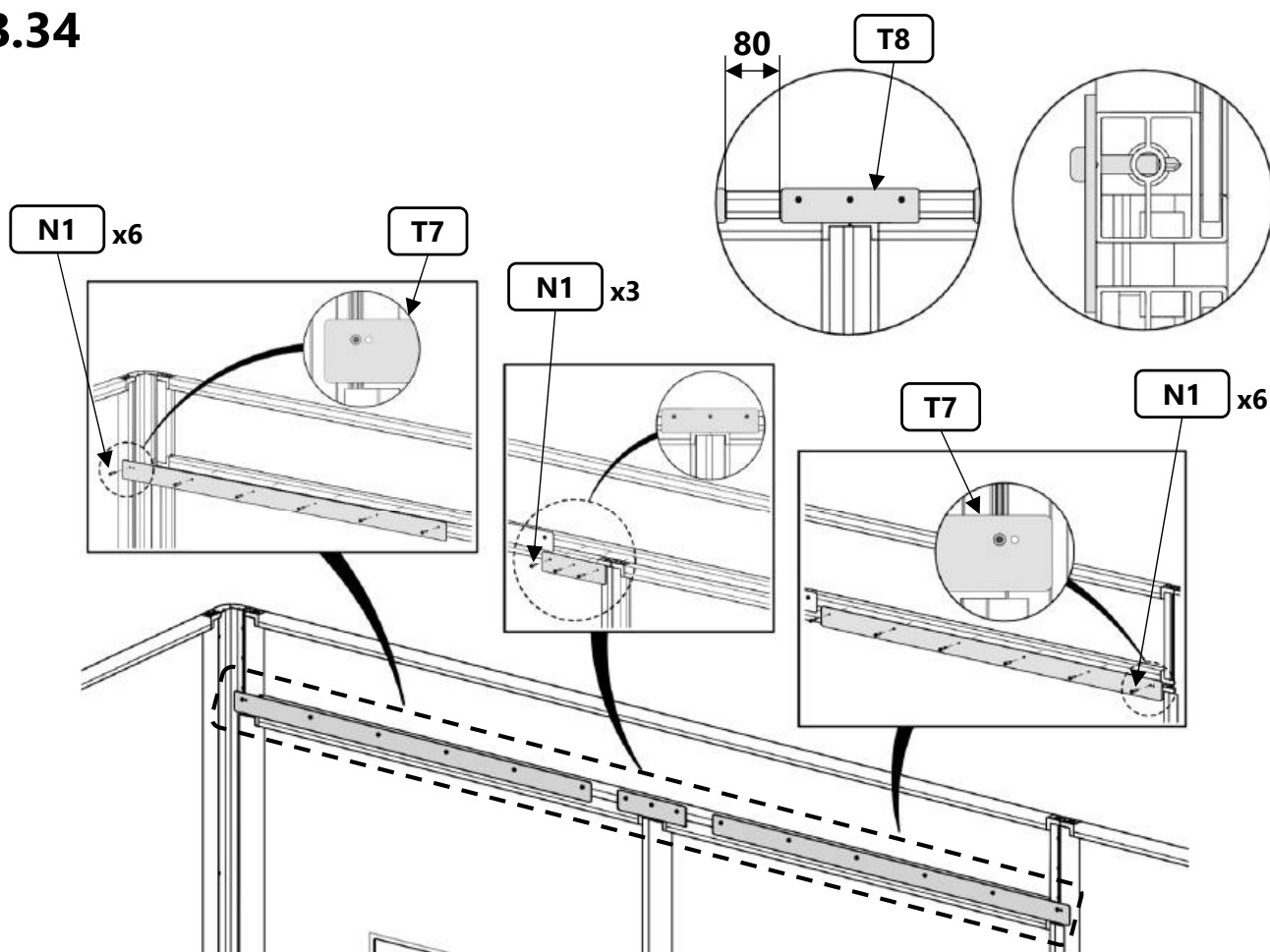
B.33-B.35



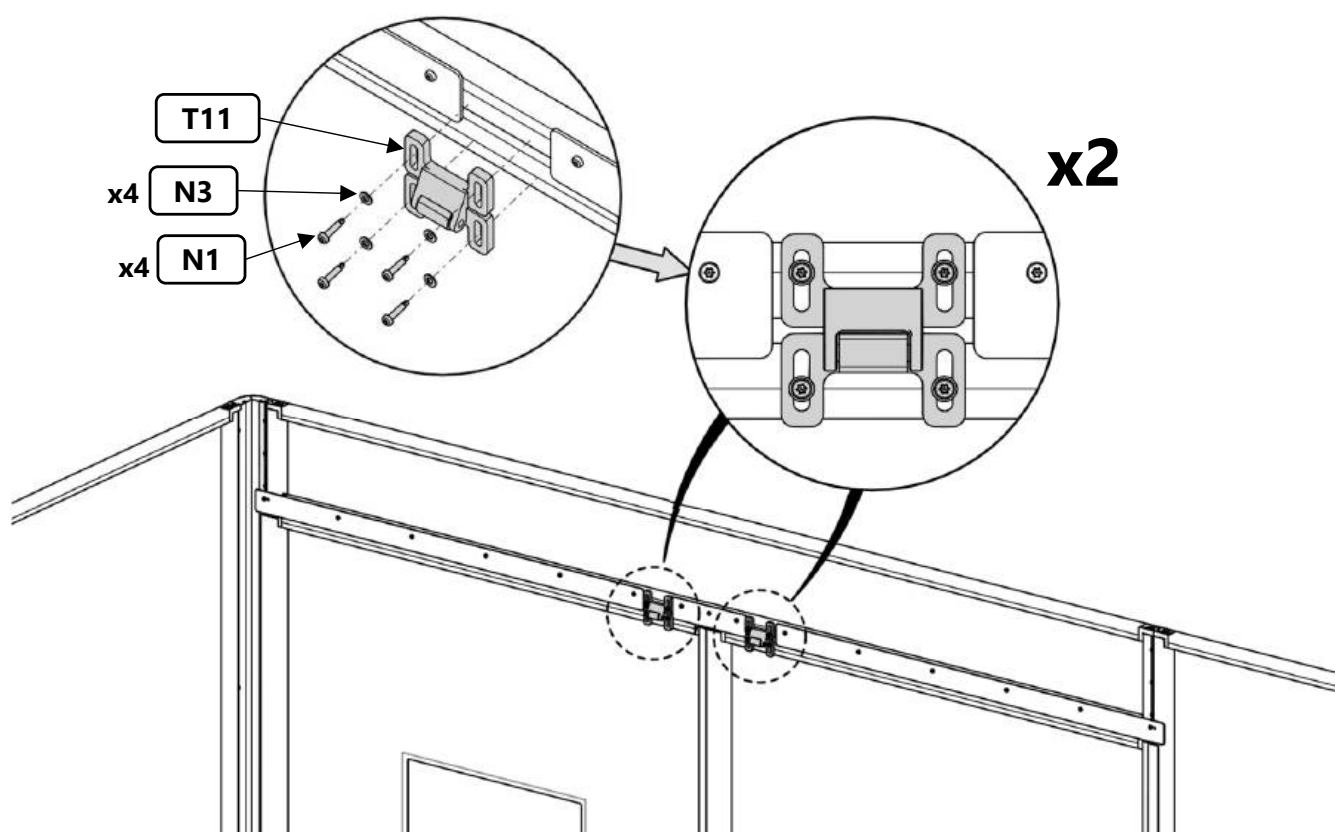
B.33



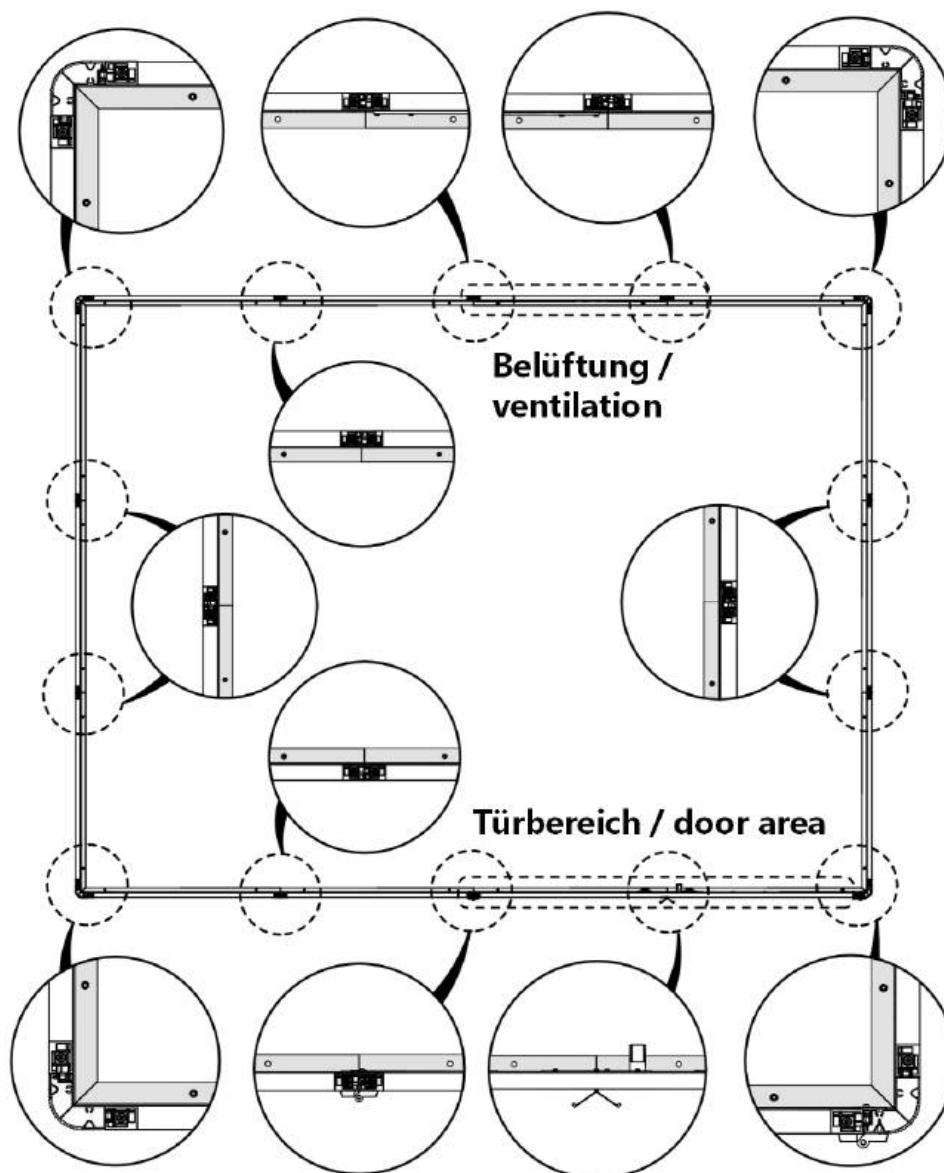
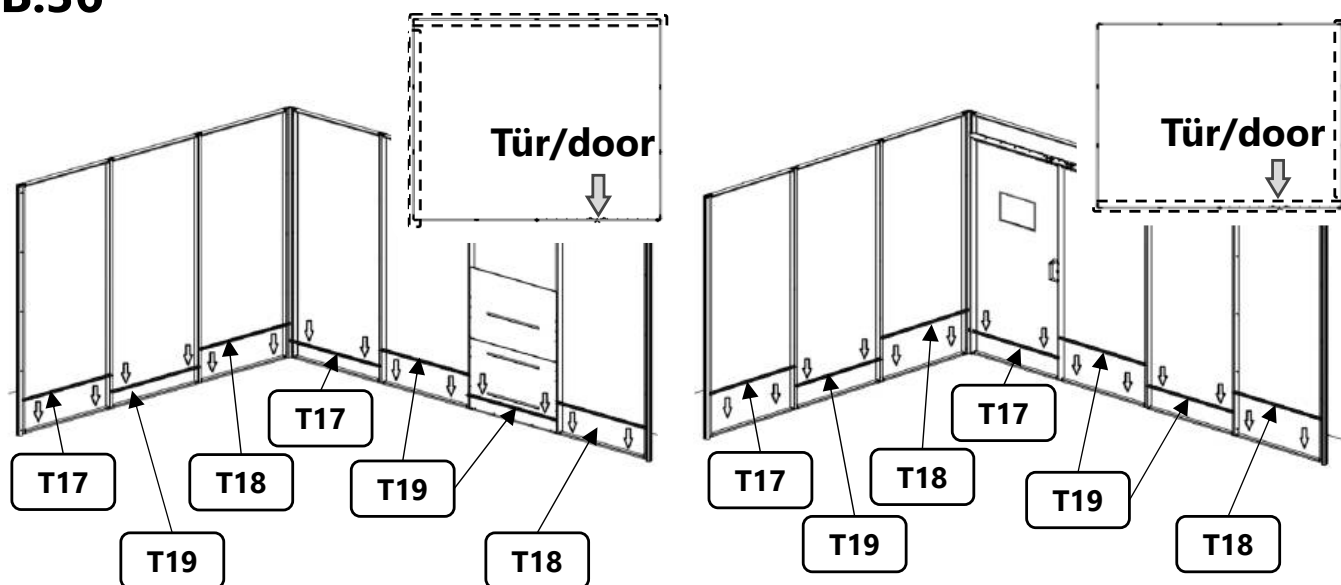
B.34



B.35

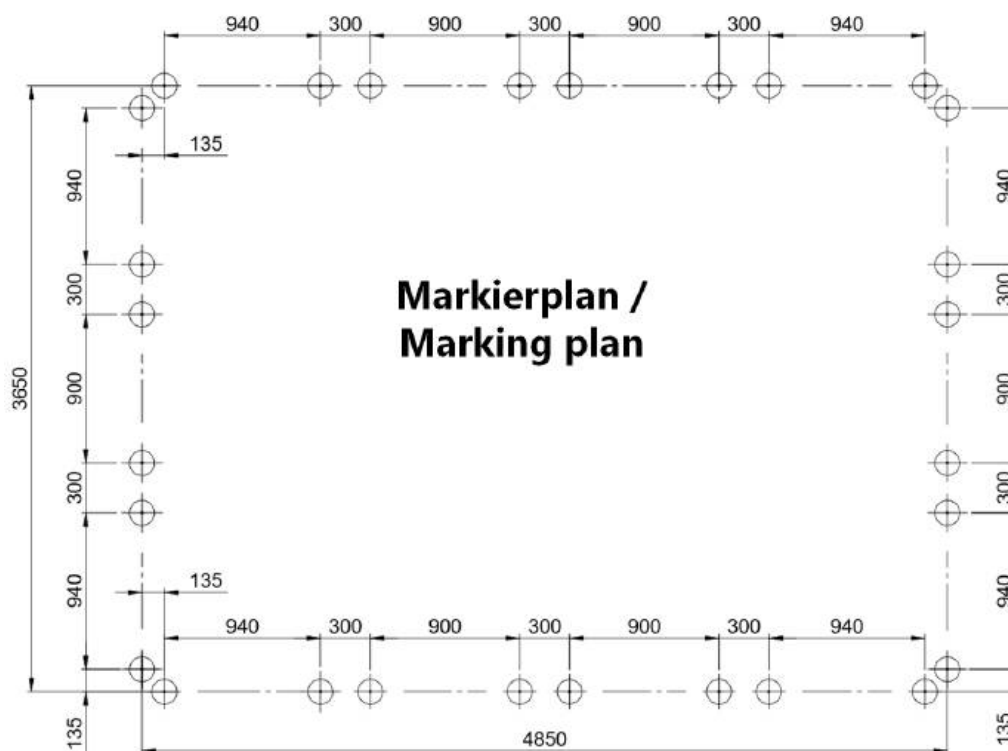
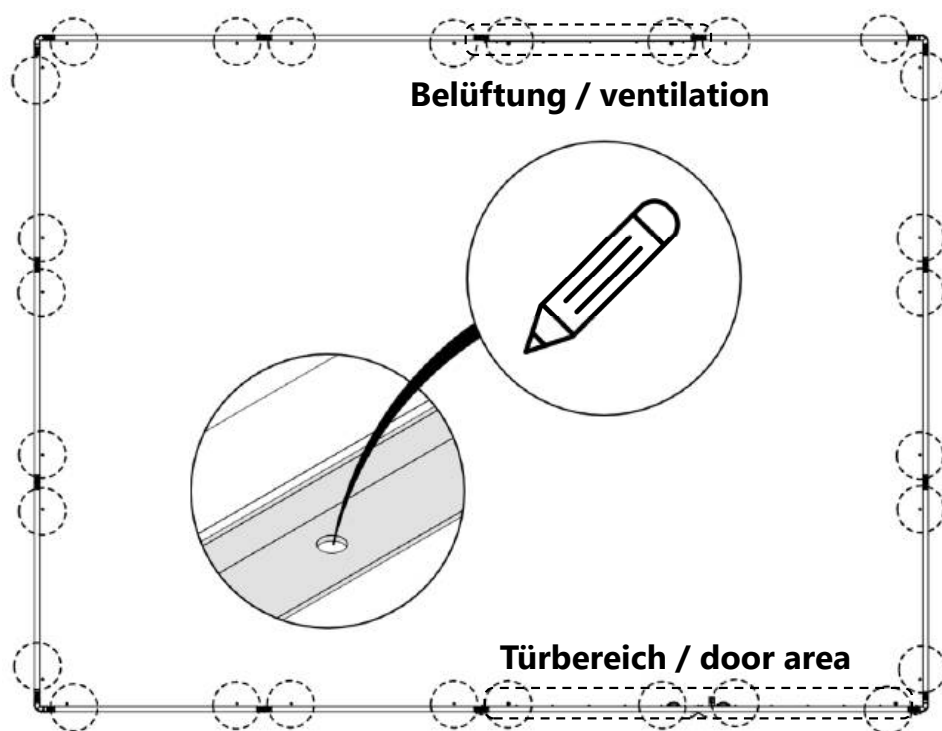


B.36



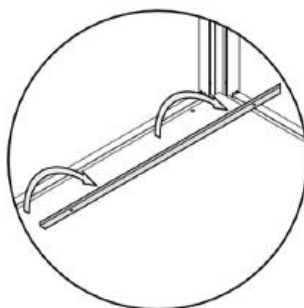
Profile ohne Befestigung platzieren
Place profiles without fastening

B.37

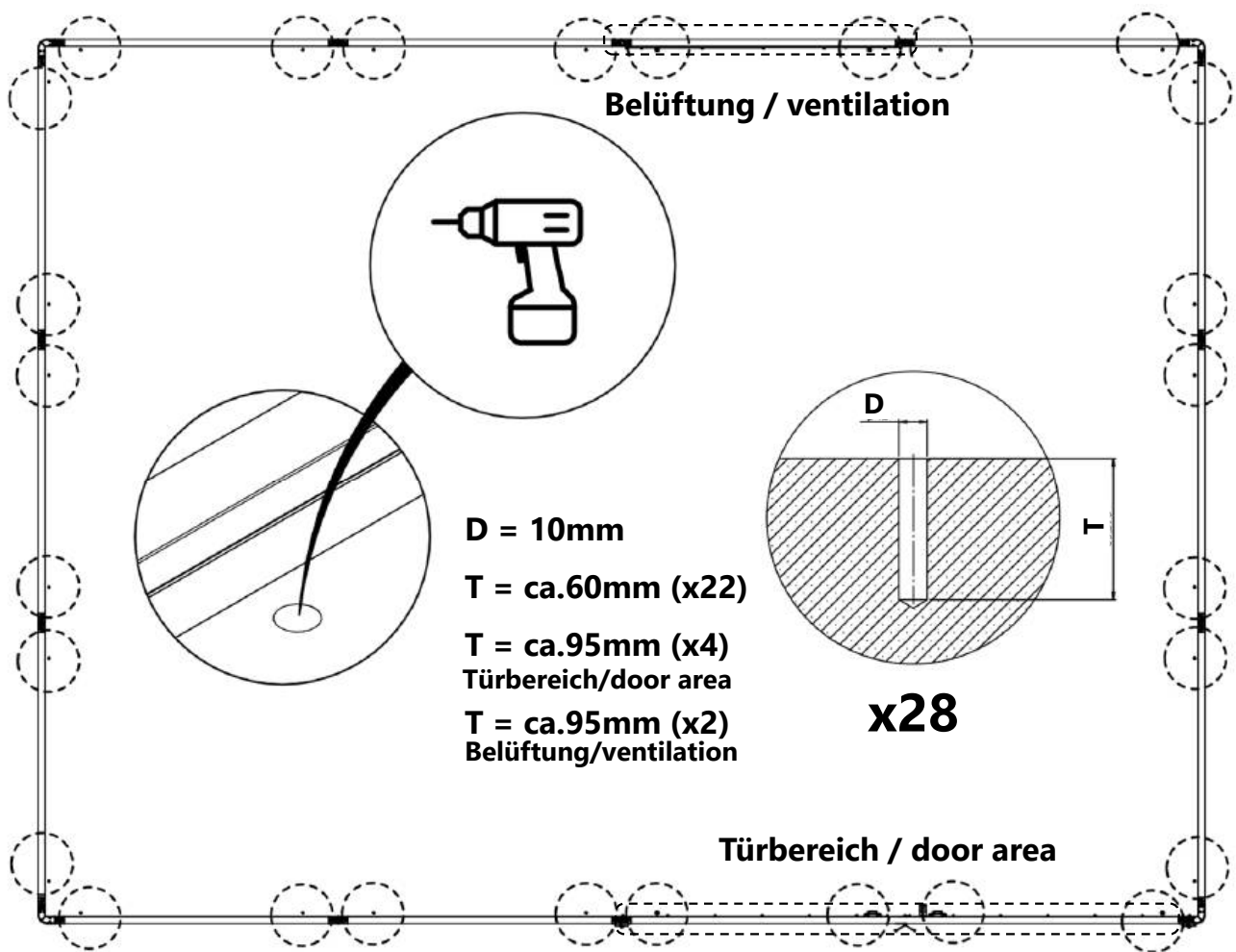


L-Profil nach der Markierung entfernen

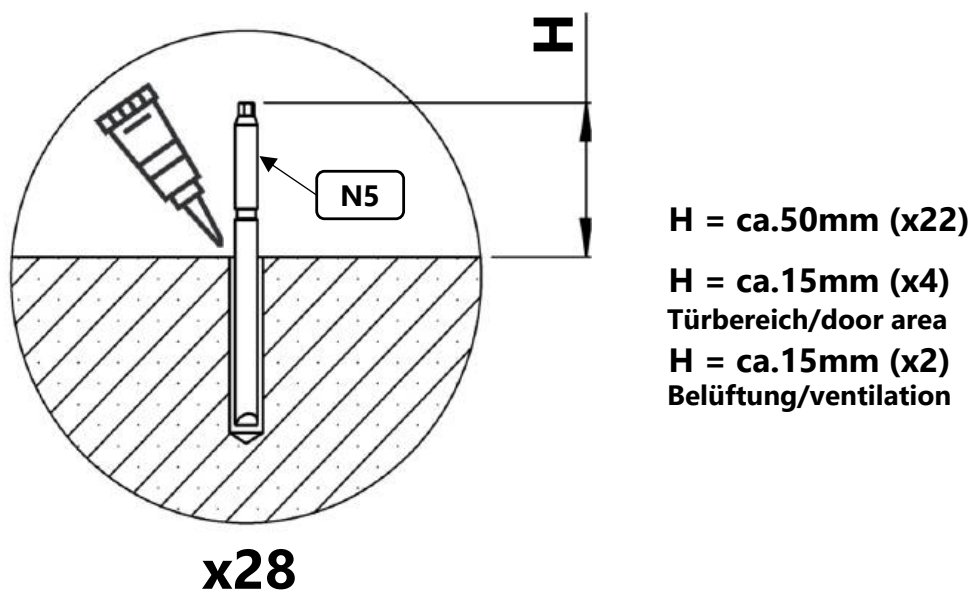
Remove L-profiles after marking



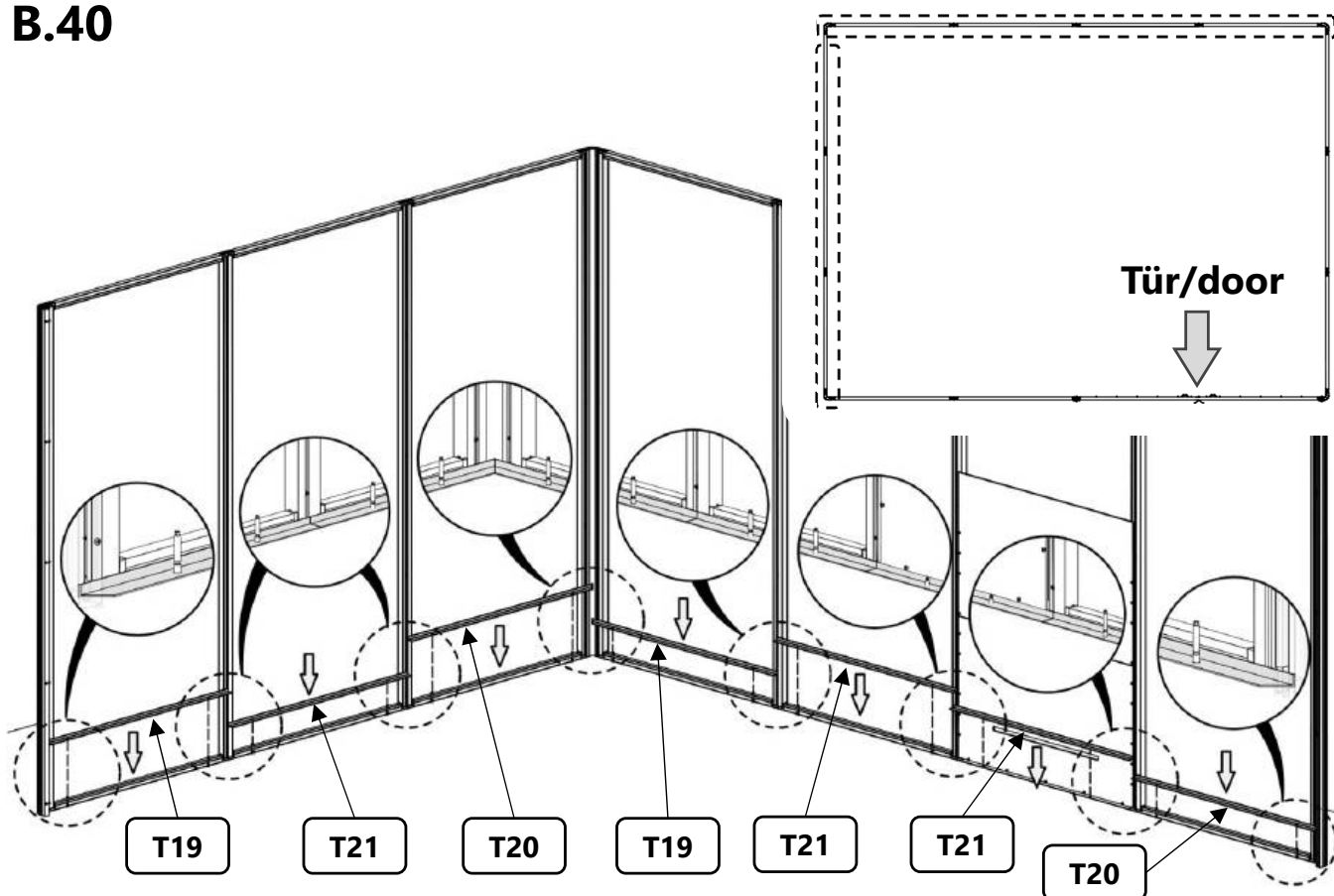
B.38



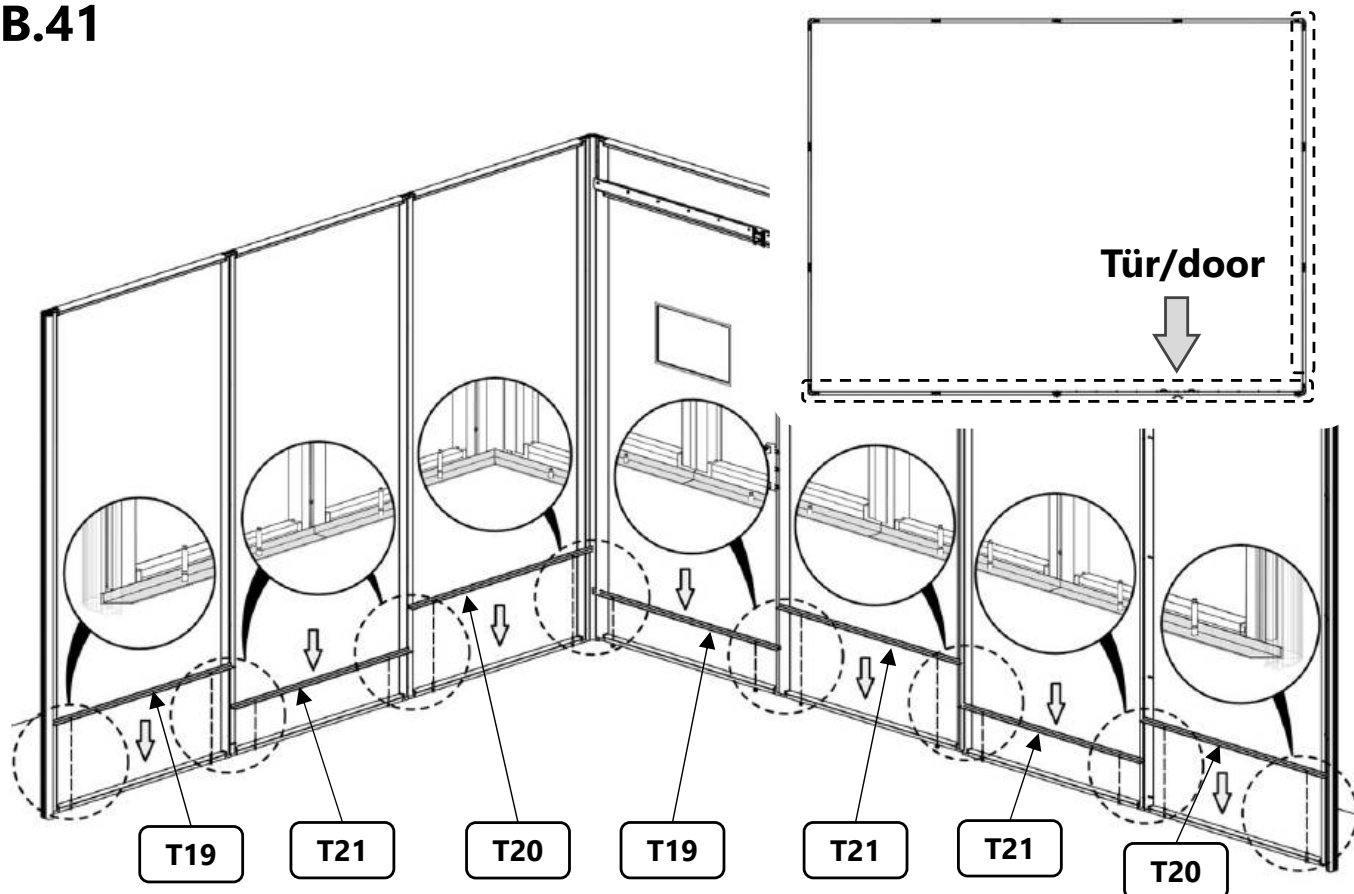
B.39



B.40



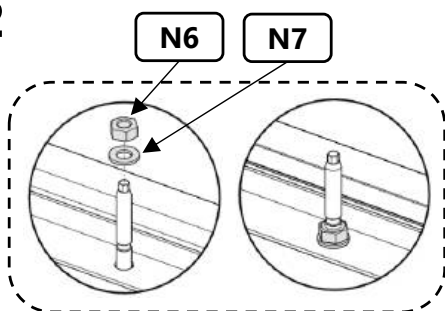
B.41



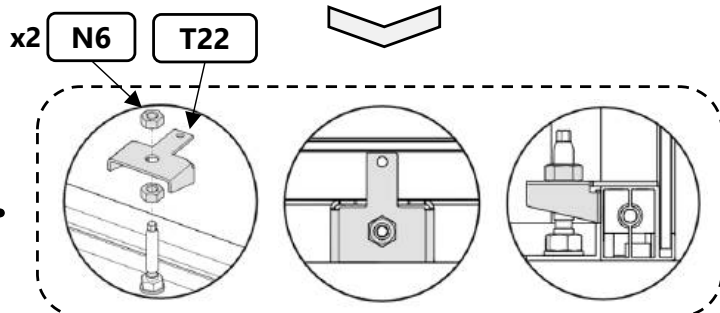
B.42



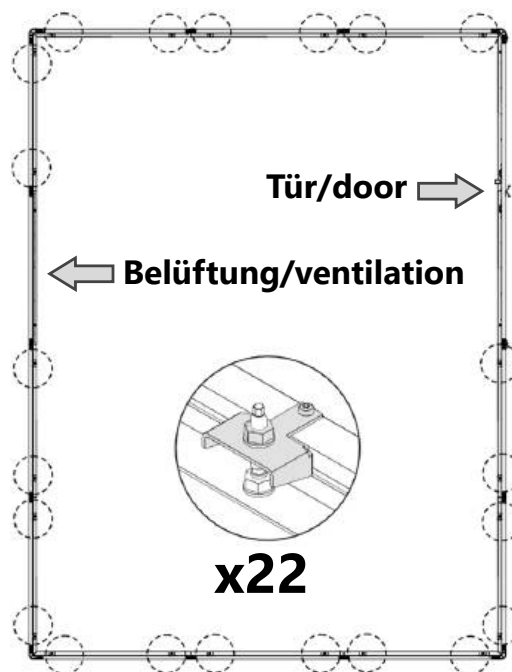
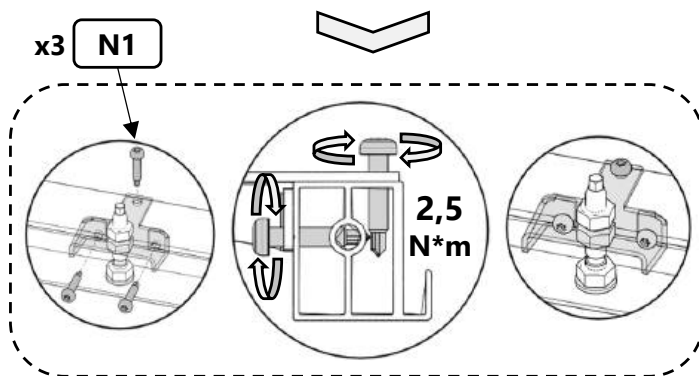
I.



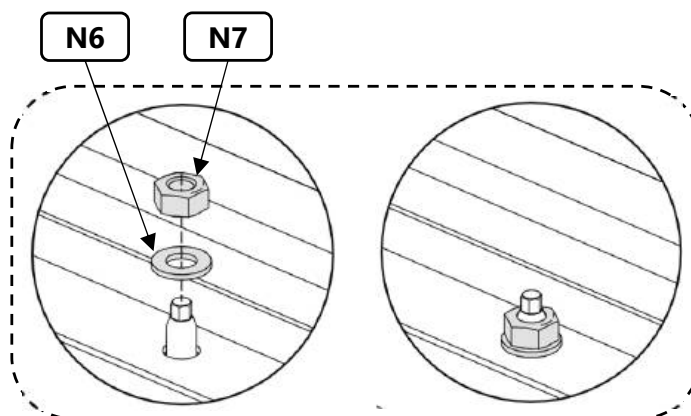
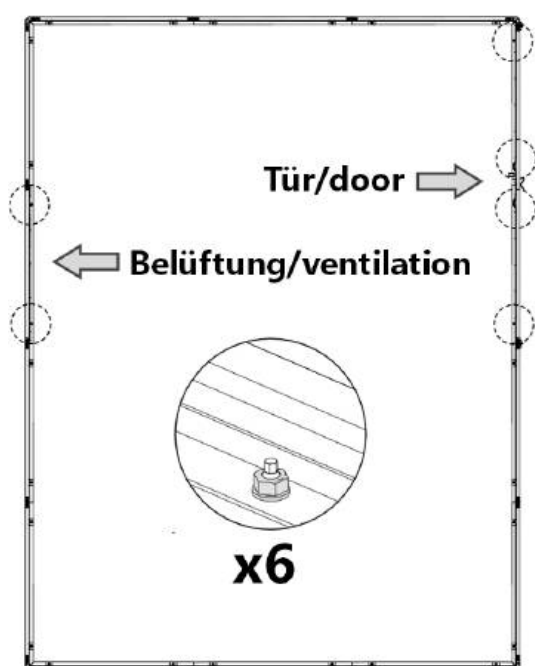
II.



III.



B.43



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